

## [2] PREPARATION

### (1) Hydraulic Pump for Power Steering [Only B1820]

#### ■ IMPORTANT

- The hydraulic pump is precision machined and assembled : If disassemble once, it may be unable to maintain its original performance. Therefore, when the hydraulic pump fails, replacement should be carried out with the hydraulic pump assembled except when emergency repair is unavoidable.
- When repair is required, follow the disassembly and servicing procedures shown below with utmost care.
- Be sure to test the hydraulic pump with a flowmeter before disassembling.
- After reassembly, be sure to perform break-in operation and ensure that there is nothing abnormal with the hydraulic pump.

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#### Remove Hydraulic Pump

1. Open the bonnet (1) then remove the front grille (3), side cover (R.H.) and disconnect the battery negative cable (2).
2. Disconnect the fuel filter assembly (8) and then remove the lever link assembly (9).
3. Disconnect the power steering delivery pipe (4).
4. Disconnect the 3 point hitch delivery pipe (7) and suction hose (5).
5. Remove the hydraulic pump (6).

#### (When reassembling)

#### ■ NOTE

- For fastening hydraulic pipe nut, use two wrenches. Hold the fitting with a wrench, turn the pipe nut another wrench to avoid damage at fitting installed part.
- When disconnecting battery cords, disconnect the negative cord first. When connecting, positive cord first.

Tightening torque	Power steering delivery pipe nut	35 to 45 N·m 3.6 to 4.5 kgf·m 26 to 33 lbf·ft
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- |  |                                 |
|--|---------------------------------|
| (1) Bonnet   | (6) Hydraulic Pump              |
| (2) Battery Negative Cable                             | (7) 3 Point Hitch Delivery Pipe |
| (3) Front Grille                                       | (8) Fuel Filter Assembly        |
| (4) Power Steering Delivery Pipe [Power Steering Mode] | (9) Lever Link Assembly         |
| (5) Suction Hose                                       |                                 |

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# Kubota B1220 User Manual English

**Thomas Griffiths**



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