

5. Tightening torque

BOLT/NUT TIGHTENING TORQUE

Unit: kgf-m (lbf-ft)

Cylinder head clamping bolt	Main bolt and nut	M12	13—14 (94.0 — 101.3)
	Sub. bolt	M8	2.5—3.0 (18.1—21.7)
	Stud bolt	M12	5—5.5 (36.2—40.0)
Connecting rod clamping bolt		M9	4.5—5.0 (32.5—36.2)
Flywheel clamping bolt		M10	8.5—9.0 (61.5—65.1)
Intermediate main bearing housing bolt		M10	4.5—5.0 (32.5—36.2)
Intermediate main bearing housing set bolt		M12	7.0—7.5 (50.6—54.2)
Flywheel side main bearing housing bolt		M8	2.5—2.7 (18.1—19.5)
Valve rocker arm shaft support clamping nut		M10	4.5—5.0 (32.6—36.2)
Crankshaft V-pulley clamping nut		M18	6.0—7.0 (43.4—50.6)
Fuel inj. pump driving gear nut		M18	6.0—7.0 (43.4—50.6)
Crankshaft gear clamping nut		M28	11.0—11.5 (79.6—83.2)
Camshaft bearing clamping screw		M8	1.5—1.7 (10.9—12.3)
Mounting flange			5.5—6.0 (39.8—43.4)
Standard bolt		M4	0.2—0.35 (1.4—2.5)
		M6	0.8—1.0 (5.8—7.2)
		M8	2.5—2.7 (18.1—19.5)
		M10	4.5—5.0 (32.5—36.2)
		M12	7.0—7.5 (50.6—54.2)
Ball joint bolt		M8	1.2—1.7 (8.7—12.3)
		M10	2.0—3.0 (14.5—21.7)
		M12	2.5—3.5 (18.1—25.3)



Mains And Big Ends Torque Settings For 2e Engine

N Colangelo



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web marigolds she had so tenderly cared for 84 this quote helps the theme because it shows the compassion that miss lottie had for the marigolds as well as the symbolic hope of the marigolds that made lizabeth so angry because in her innocence she envied the happiness they gave miss lottie a third technique the author uses is situational irony

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web aug 28 2021 collier frequently uses metaphor an expression that connects seemingly unrelated subjects or concepts frequently in marigolds already in the first paragraph she turns to metaphor but memory is an abstract painting it does not present things as they are but rather as they feel

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