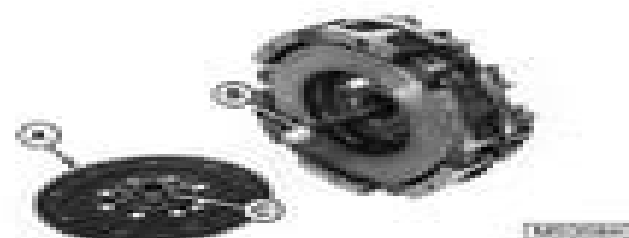


1. Align splines on drive shafts and engine flywheel.
2. Mate tractor sections together and retain with nine cap screws. Tighten cap screws to 125 - 154 N-m (95 - 115 ft-lb).
3. Route electrical harness on rear half of tractor. Connect all electrical connectors attaching wiring harness to switches and lights on rear half of tractor. Fasten wiring harness to cable clips. Replace any plastic tie bands removed during disassembly.
4. Install key switch panel.
5. Install control panel. (See "CONTROL PANEL" on page 8 in Miscellaneous Section.)
6. Install hood. (See "HOOD" on page 8 in Miscellaneous Section.)
7. Install side panels.
8. Connect battery negative terminal.



Installation:

1. Install clutch alignment tool (B) into clutch assembly.
2. Place PTO clutch disk (A) on alignment tool with long end of hub (C) facing toward clutch assembly.
3. Install clutch assembly with clutch alignment tool (A) still in place. There will be slight movement (clearance) between the straight (non-tapered) section of the tool hub and the traction clutch hub.

NOTE: Thin tape could also be wrapped around the tool hub to better center the traction clutch.

DUAL STAGE CLUTCH

Removal:

1. Separate engine from clutch housing. (See "TRACTOR SPLITTING (FRONT)" on page 20.)

IMPORTANT: Install clutch alignment tool in clutch assembly to keep PTO Clutch disk from falling from assembly.



2. Insert clutch alignment tool (A) into hub and pilot bearing in flywheel. Use J00669 Universal Clutch Alignment Tool Kit.
3. Remove six cap screws, washers and lock washers (B). Remove clutch assembly.
4. Inspect and repair clutch assembly and flywheel. (See procedure in this group.)



4. Push the tapered end of the clutch alignment tool forward to hold the PTO clutch in place during tightening of the clutch assembly to the pressure plate. If closer centering is necessary, visually center the traction clutch within the pressure plate by aligning the clutch rivet heads so that they are equally spaced around the inside diameter of the pressure plate.
5. Install cap screws (B) and tighten to 22 N-m (16 ft-lb).
6. Remove clutch alignment tool.

John Deere 990 Repair Manual

Katrin Zwirglmaier



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