

NOTE: On P218G and P220G Engines the starter is not attached to the oil base.

10. Remove two cap screws to remove starter.

11. Inspect oil base for cracks, broken fins, or damage; replace if necessary.



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INSTALL OIL BASE

NOTE: On P218G and P220G Engines the starter is not attached to the oil base.

1. Install starter and two cap screws. Tighten cap screws to 34 ± 1 N-m (301 ± 9 lb-in.)



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2. Install a new gasket (A) on oil base.

3. Install oil base. Install and tighten four cap screws to 27 ± 3 N-m (320 ± 27 lb-in.).



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