

POWER TRAIN - GEAR TESTS AND ADJUSTMENTS

Clutch Center Distance (6X4 Diesel Only)

Reason:

To set optimal distance between clutches. May eliminate creep, grinding noise when shifting, or poor climbing.

Tools:

- JD1175-2-1 Center Gauge

Check Procedure:

1. Remove drive belt.

NOTE: Remove and discard step gauge JDG1175-2-2 from main gauge. Verify the distance between the centers of the tool openings (C, A). The correct distance is 430.91 mm (16.965 in.)

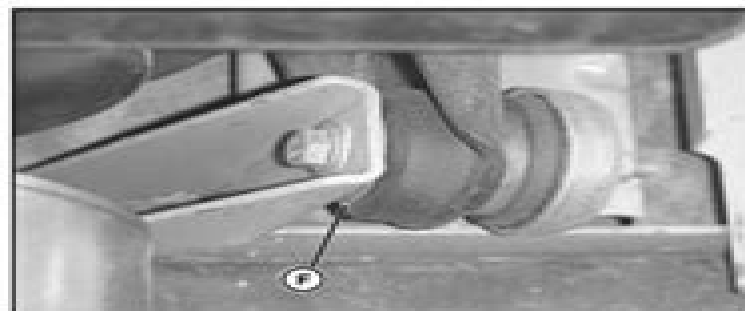


2. Place the open end (A) of the center gauge (B) on the primary clutch shaft (D).

NOTE: When verifying center distance, an incorrect reading will occur if the gauge is installed on the secondary clutch and then forced over the primary clutch.



3. Verify the closed end (C) of the gauge easily slips onto the secondary clutch hub (E).



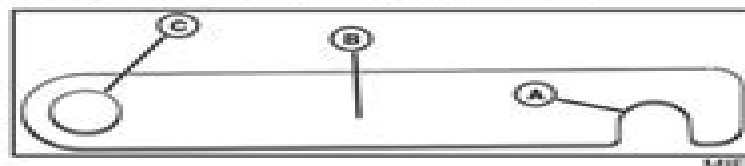
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4. Remove or add shims (F) as necessary.

- If the center distance is too long (gauge does not quite get to the secondary clutch hub) fewer shims are required.
- If the center distance is too short (gauge goes past the secondary clutch hub) more shims are required.

If Engine Has Been Removed:

1. If engine has been removed or motor mounts replaced, install and tighten the four isolators/mounts. Check center distance before the fifth isolator (G) is installed.



2. Place the closed end (C) of clutch center distance gauge (B) over the end of the secondary clutch. Position the open end (A) over the center shaft of the primary clutch.



MX00768

John Deere Gator 4x2 Service Manual

D Keegan



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Table of Contents John Deere Gator 4x2 Service Manual

1. Understanding the eBook John Deere Gator 4x2 Service Manual
 - The Rise of Digital Reading John Deere Gator 4x2 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere Gator 4x2 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere Gator 4x2 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere Gator 4x2 Service Manual
 - Personalized Recommendations
 - John Deere Gator 4x2 Service Manual User Reviews and Ratings
 - John Deere Gator 4x2 Service Manual and Bestseller Lists
5. Accessing John Deere Gator 4x2 Service Manual Free and Paid eBooks
 - John Deere Gator 4x2 Service Manual Public Domain eBooks
 - John Deere Gator 4x2 Service Manual eBook Subscription Services
 - John Deere Gator 4x2 Service Manual Budget-Friendly Options

6. Navigating John Deere Gator 4x2 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere Gator 4x2 Service Manual Compatibility with Devices
 - John Deere Gator 4x2 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere Gator 4x2 Service Manual
 - Highlighting and Note-Taking John Deere Gator 4x2 Service Manual
 - Interactive Elements John Deere Gator 4x2 Service Manual
8. Staying Engaged with John Deere Gator 4x2 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere Gator 4x2 Service Manual
9. Balancing eBooks and Physical Books John Deere Gator 4x2 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere Gator 4x2 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine John Deere Gator 4x2 Service Manual
 - Setting Reading Goals John Deere Gator 4x2 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of John Deere Gator 4x2 Service Manual
 - Fact-Checking eBook Content of John Deere Gator 4x2 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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