

POWER TRAIN - GEAR TESTS AND ADJUSTMENTS

Clutch Center Distance (6X4 Diesel Only)

Reason:

To set optimal distance between clutches. May eliminate creep, grinding noise when shifting, or poor climbing.

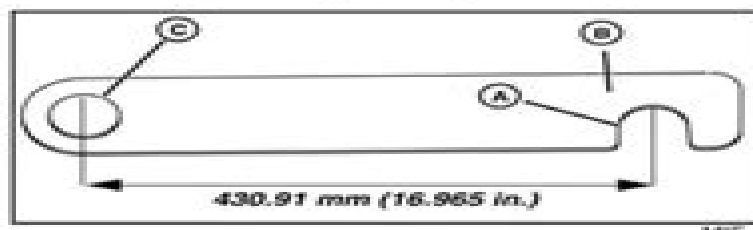
Tools:

- JD1175-2-1 Center Gauge

Check Procedure:

1. Remove drive belt.

NOTE: Remove and discard step gauge JDG1175-2-2 from main gauge. Verify the distance between the centers of the tool openings (C, A). The correct distance is 430.91 mm (16.965 in.)

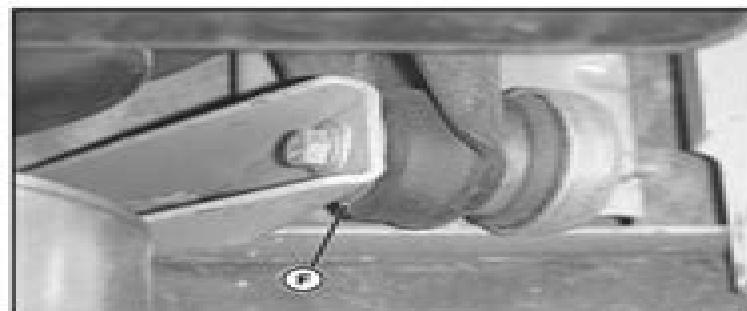


2. Place the open end (A) of the center gauge (B) on the primary clutch shaft (D).

NOTE: When verifying center distance, an incorrect reading will occur if the gauge is installed on the secondary clutch and then forced over the primary clutch.



3. Verify the closed end (C) of the gauge easily slips onto the secondary clutch hub (E).

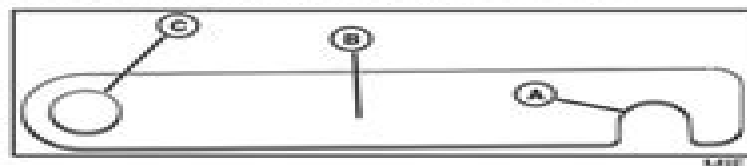


4. Remove or add shims (F) as necessary.

- If the center distance is too long (gauge does not quite get to the secondary clutch hub) fewer shims are required.
- If the center distance is too short (gauge goes past the secondary clutch hub) more shims are required.

If Engine Has Been Removed:

1. If engine has been removed or motor mounts replaced, install and tighten the four isolators/mounts. Check center distance before the fifth isolator (G) is installed.



2. Place the closed end (C) of clutch center distance gauge (B) over the end of the secondary clutch. Position the open end (A) over the center shaft of the primary clutch.



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A Gutmann



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Table of Contents John Deere Gator Service Manual Tm 1518

1. Understanding the eBook John Deere Gator Service Manual Tm 1518
 - The Rise of Digital Reading John Deere Gator Service Manual Tm 1518
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere Gator Service Manual Tm 1518
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere Gator Service Manual Tm 1518
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere Gator Service Manual Tm 1518
 - Personalized Recommendations

- John Deere Gator Service Manual Tm 1518 User Reviews and Ratings
- John Deere Gator Service Manual Tm 1518 and Bestseller Lists
- 5. Accessing John Deere Gator Service Manual Tm 1518 Free and Paid eBooks
 - John Deere Gator Service Manual Tm 1518 Public Domain eBooks
 - John Deere Gator Service Manual Tm 1518 eBook Subscription Services
 - John Deere Gator Service Manual Tm 1518 Budget-Friendly Options
- 6. Navigating John Deere Gator Service Manual Tm 1518 eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere Gator Service Manual Tm 1518 Compatibility with Devices
 - John Deere Gator Service Manual Tm 1518 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere Gator Service Manual Tm 1518
 - Highlighting and Note-Taking John Deere Gator Service Manual Tm 1518
 - Interactive Elements John Deere Gator Service Manual Tm 1518
- 8. Staying Engaged with John Deere Gator Service Manual Tm 1518
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere Gator Service Manual Tm 1518
- 9. Balancing eBooks and Physical Books John Deere Gator Service Manual Tm 1518
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere Gator Service Manual Tm 1518
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere Gator Service Manual Tm 1518
 - Setting Reading Goals John Deere Gator Service Manual Tm 1518
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere Gator Service Manual Tm 1518
 - Fact-Checking eBook Content of John Deere Gator Service Manual Tm 1518

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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