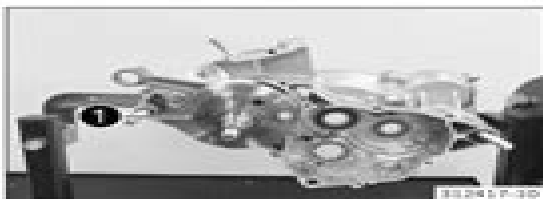


17.5 Engine assembly

17.5.1 Installing the crankshaft



- Position the right section of the engine case in the engine assembly stand.

Engine assembly stand (61229001000) (R p. 296)

Holder for engine motor stand (50429002020) (R p. 292)

- Warm up the crankshaft bearing.

Guideline

100 °C (212 °F)

- Slide crankshaft **1** all the way into the bearing seat of the right section of the engine case.

17.5.2 Installing the transmission shafts



- Oil all bearings.

Engine oil (15W/50) (R p. 286)

- Assemble the two transmission shafts **1** and slide them into the bearing seats together.

17.5.3 Installing the shift forks



- Arrange the shift forks as shown.



- Position shift forks **1** in the shift grooves.

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LP Steffe

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'LP Steffe' text.

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