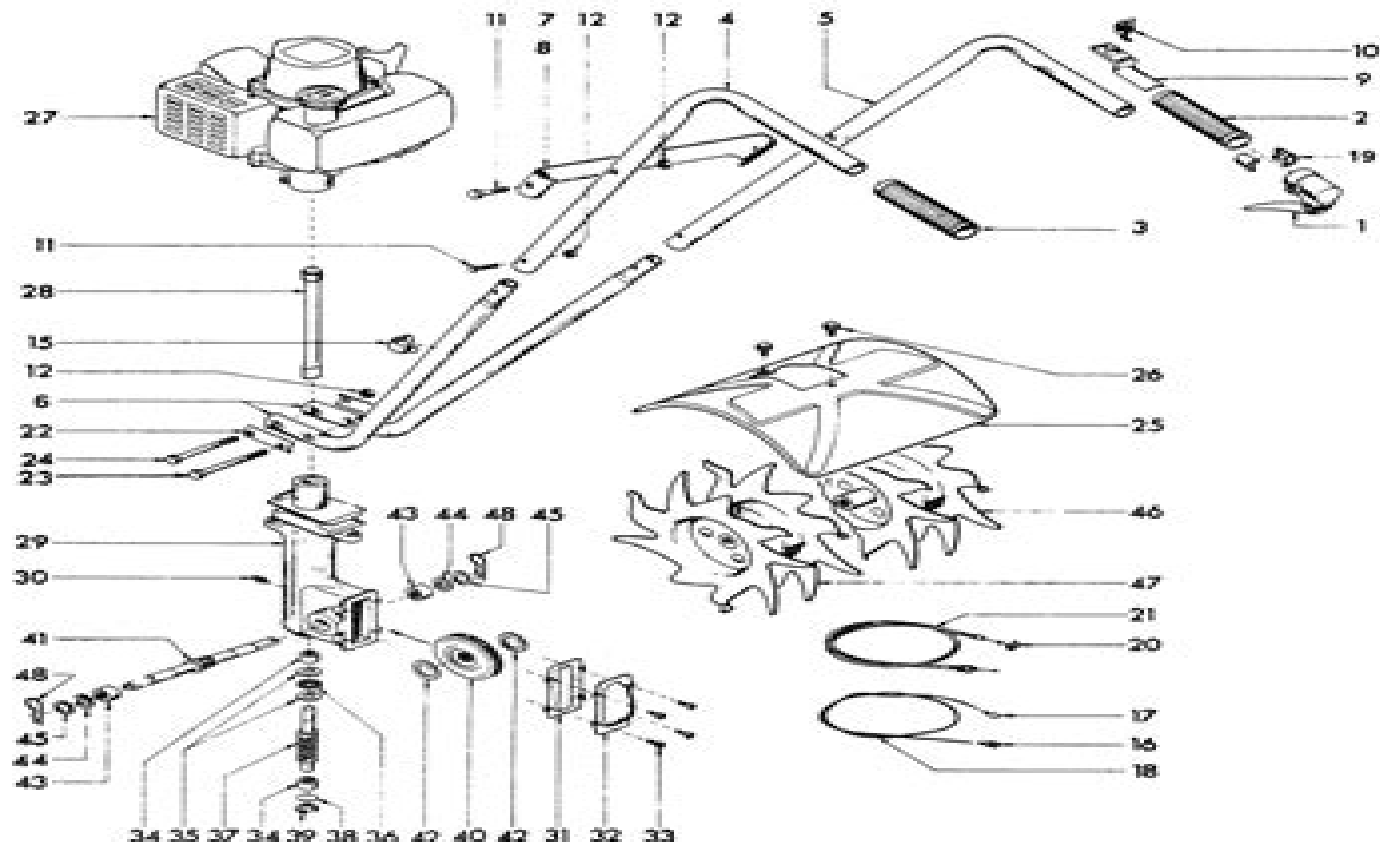


# MANTIS-20 PARTS LAYOUT



KEY NUMBER	PART NUMBER	QTY. UNIT	DESCRIPTION
1	382	1	Throttle Lever
2	383	1	Grip-Thru
3	619	1	Grip
4	461	1	Upper Handle - Left
5	462	1	Upper Handle - Right
6	463	2	Lower Handle
7	979	1	Label
8	148	1	Handle Brace
9	464	1	Switch Bracket
10	479	1	Switch
11	410	4	Cap. Screw 1/4-20 x 1 Lg.
12	972	6	Lock Nut 1/4-20
15	478	1	Throttle Clip
16	477	1	Connector Female
17	476	1	Connector Male
18	475	1	Ground Wire
19	379	1	Cable Retainer
20	413	1	Retaining Ring
21	467	1	Throttle Cable Assy.
22	377	2	Handle Clamp
23	470	1	Long Bolt 1/4-20 x 3" Lg.
24	469	1	Short Bolt 1/4-20 x 2 3/4" Lg.
25	465	1	Fender Guard

KEY NUMBER	PART NUMBER	QTY. UNIT	DESCRIPTION
26	140	2	Bolt 1/4-20 x 1 1/2" Lg.
27	380	1	Engine
28	468	1	Drive Shaft
29	466	1	Worm Gear Housing
30	127	1	Grease Fitting
31	436	1	Gasket
32	437A	1	Housing Cover
33	651	4	Rd. Hd. Self Tapping Screw
34	423	2	Roller Bearing
35	425	2	Worm Bearing Race
36	424	1	Worm Thrust Bearing
37	422	1	Worm Shaft
38	426	1	Worm Disc
39	428	1	Retaining Ring
40	429	1	Worm Gear
41	431	1	Tiler Wheel Shaft
42	430	2	Worm Gear Thrust Washer
43	432	2	Worm Gear Bearing
44	434	2	Bearing Seal
45	435	2	Bearing Seal Retainer
46	438L	1	Tiler Wheel Assy. L.H.
47	438R	1	Tiler Wheel Assy. R.H.
48	418-1	2	Tiler Wheel Retaining Hair Pin

# Mantis Engine Service Manual

**John Ogilvie**



## **Mantis Engine Service Manual:**

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