



HONDA
CB400T

3. INSPECTION AND ADJUSTMENT

<ENGINE>

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• SPECIFICATIONS

<ENGINE>

Spark plug gap, mm: 0.6-0.7 mm (0.004-0.009 in.)
NO. K24ES-CL-NICK 945A
Ignition timing "F" mark: 15° BTDC at 1,000 rpm
Fuel advance: 42° BTDC at 6,000-8,000 rpm
Valve clearance (in): 0.10 ± 0.02 mm (0.004 ± 0.0009 in.)
EX: 0.14 ± 0.02 mm (0.006 ± 0.0009 in.)
Throttle free play: 2-3 mm (0.08-0.12 in.)
Idle speed: 1,200 ± 100 rpm
Synchronizer rotation speed: 200-240 rev/min
Fast idle speed: 2,500 ± 500 rpm
Compression: 13.5 ± 1 kg/cm² (188 ± 14 psi)
Clutch free play: 10-20 mm (0.8-1.6 in.)

• TORQUE VALUES

Balance chain nut (8 mm): 2.8-2.9 kg-m (18-19 lbs-ft)
Balance chain nut (10 mm): 3.0-3.5 kg-m (22-25 lbs-ft)
Front axle nut: 8.5-9.5 kg-m (60-68 lbs-ft)
Front axle holder nut: 0.8-2.5 kg-m (5.5-18 lbs-ft)
Rear axle nut: 7.5-10.0 kg-m (54-72 lbs-ft)
Sprocket nipples: 0.2-0.35 kg-m (1.4-2.5 lbs-ft)

<CHASSIS>

Front brake (drum free play): 20-30 mm (0.8-1.2 in.)
Rear brake free play: 20-30 mm (0.8-1.2 in.)
Drive chain play: 20 mm (0.8 in.)
Tire pressures:
Up to 90 km/h (55 mph):
Front 1.75 kg/cm² (24 psi)
Rear 2.25 kg/cm² (32 psi)
Up to vehicle capacity limit:
Front 1.75 kg/cm² (24 psi)
Rear 2.5 kg/cm² (36 psi)



Manual 1978 Cb400a Honda

Liyong Dong



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