

**Front Attachment**

Wear on pins and bushes (clearance)

2.0 mm (0.08 in.) maximum

Pin wear

-1.0 mm (0.04 in.) minimum

Bush wear inside diameter

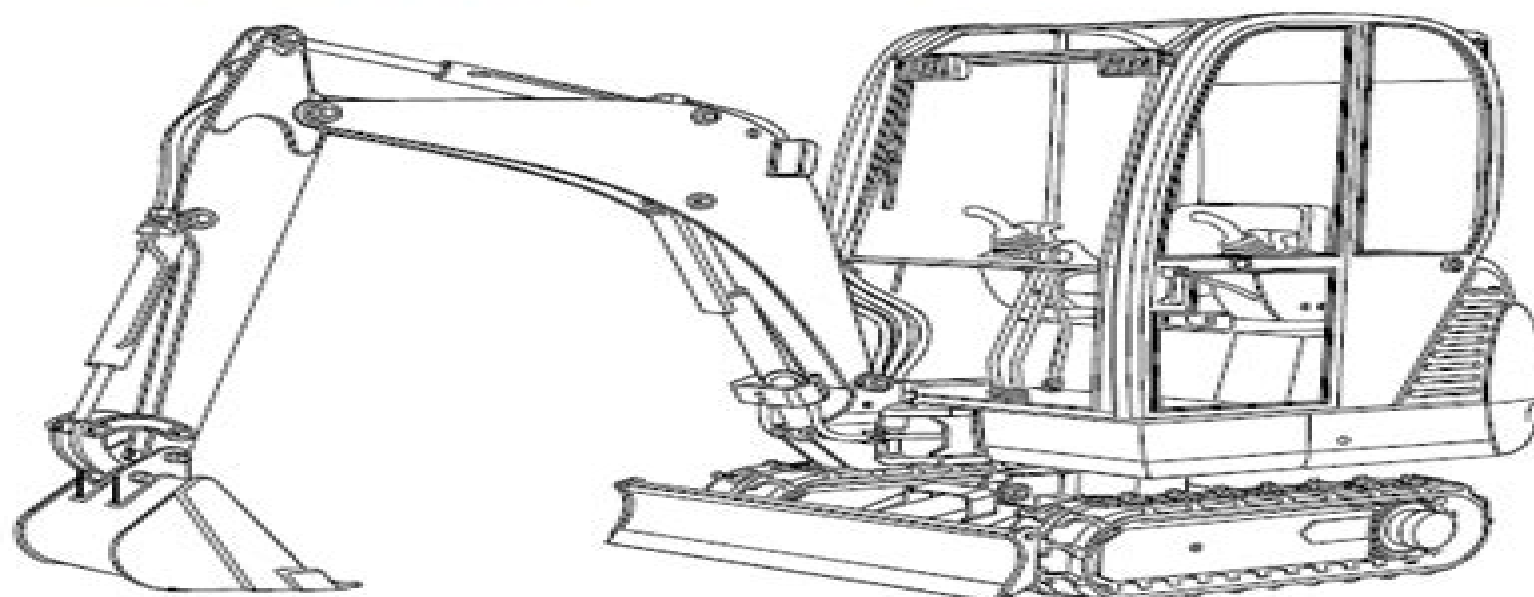
+1.0 mm (0.04 in.) maximum

**General Description**

The Mini-Excavator body and framework is of fabricated steel construction and comprises the upper structure, undercarriage and front attachments. The upper structure comprises a fabricated steel base that provides housing and mounting for the machine controls and services above and below floor plates. The machine cab/canopy is mounted on the mainframe. The engine is mounted behind the cab.

The undercarriage for 8014/8015/8016 machines comprises a fabricated chassis that provides housing and mounting for the machine track gear, slew ring and related services. The undercarriage for 8017/8018 machines comprises an extending fabricated chassis that provides housing and mounting for the machine track gear, slew ring and related services. This extending chassis is in two halves that telescope together and are connected with a hydraulic ram. This arrangement allows the machine to be made wider when measured across the width of the tracks. The ram is fitted under the slew ring in the centre of the undercarriage.

The front attachment is pivoted on the kingpost enabling movement right and left. The bucket, dipper and boom are connected through pivots enabling a full range of bucket, or other attachment operations.



# Jcb 8015 Service Manual

**S Ben Porath**



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