

Checking Wheel Bolt Torque



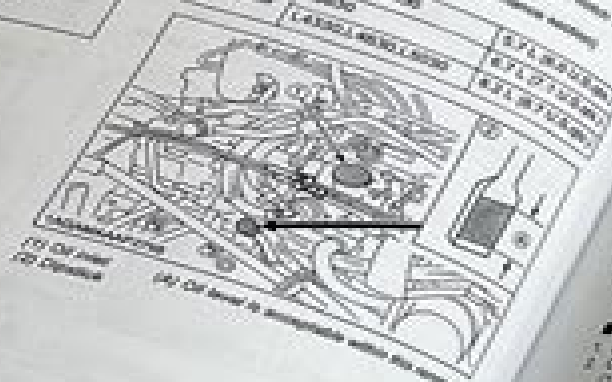
CAUTION

- To avoid personal injury:
- Repair vehicle trailer with a loose rim, wheel or axle.
- Any loose bolts and nuts are loosened, tighten to specified torque.
- Check all bolts and nuts frequently and keep them tight.

Check wheel bolts and nuts regularly especially when new. If they are loose, tighten them as follows.



Specifications
 17" Bolt 174 kg/cm, 124 lbf/ft
 22" Bolt 222 kg/cm, 156 lbf/ft



17" Oil seal
 120 kg/cm

14" Oil seal is interchangeable with 16" type

EVERY 100 HOURS



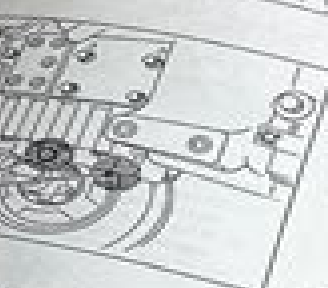
CAUTION

- To avoid personal injury:
- Be sure to stop the engine before changing the oil.
- Allow engine to cool down sufficiently before hot oil can burn.
- 1. To drain the used oil, remove the drain plug at the bottom of the engine and drain the oil completely. All the used oil can be drained but check when the engine is still warm.
- 2. After draining, reinstall the drain plug.
- 3. Fill with the new oil up to the upper mark on the dipstick.

(See "LUBRICANTS" in Maintenance Manual)

Oil Capacity with Filter	1.5T/1.6T/1.8T	2.0T/2.2T/2.4T	2.6T/2.8T/3.0T
1.5T/1.6T/1.8T	1.5L (0.4 gal)	1.6L (0.42 gal)	1.8L (0.47 gal)
2.0T/2.2T/2.4T	2.0L (0.53 gal)	2.2L (0.58 gal)	2.4L (0.63 gal)
2.6T/2.8T/3.0T	2.6L (0.68 gal)	2.8L (0.74 gal)	3.0L (0.79 gal)

EVERY 1,000 HOURS

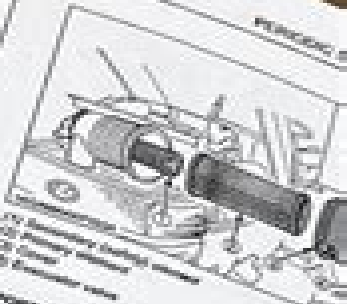


Cleaning Air Cleaner Primary Element

1. Remove the air cleaner cover and primary element.
2. Clean the primary element.
 - (1) When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm², 30 psi).
 - (2) When carbon or oil adheres to the element, soak the element in detergent for 10 minutes then wash it several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not.
3. Replace air cleaner primary element. Once yearly or after every such cleaning, whichever comes first.

NOTE:

- Check to see if the evacuator valve is blocked with dust.



17" Oil seal
 120 kg/cm

- **Evacuator Valve**
 Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

Cleaning Fuel Filter

- This job should not be done in the field, but in a clean place.
1. Close the fuel cock.
 2. Unscrew the screw ring and remove the filter bowl, and rinse the inside with kerosene.
 3. Take out the element and dip it in the kerosene to rinse.
 4. After cleaning, reassemble the fuel filter, keeping out dust and dirt.
 5. Bleed the fuel system.

(See "Bleeding Fuel System" in service as required.)

Kubota L3430 Owners Manual

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Table of Contents Kubota L3430 Owners Manual

1. Understanding the eBook Kubota L3430 Owners Manual
 - The Rise of Digital Reading Kubota L3430 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota L3430 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota L3430 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota L3430 Owners Manual
 - Personalized Recommendations
 - Kubota L3430 Owners Manual User Reviews and Ratings
 - Kubota L3430 Owners Manual and Bestseller Lists
5. Accessing Kubota L3430 Owners Manual Free and Paid eBooks
 - Kubota L3430 Owners Manual Public Domain eBooks
 - Kubota L3430 Owners Manual eBook Subscription Services
 - Kubota L3430 Owners Manual Budget-Friendly Options
6. Navigating Kubota L3430 Owners Manual eBook Formats

- ePub, PDF, MOBI, and More
 - Kubota L3430 Owners Manual Compatibility with Devices
 - Kubota L3430 Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota L3430 Owners Manual
 - Highlighting and Note-Taking Kubota L3430 Owners Manual
 - Interactive Elements Kubota L3430 Owners Manual
 8. Staying Engaged with Kubota L3430 Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota L3430 Owners Manual
 9. Balancing eBooks and Physical Books Kubota L3430 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota L3430 Owners Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Kubota L3430 Owners Manual
 - Setting Reading Goals Kubota L3430 Owners Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Kubota L3430 Owners Manual
 - Fact-Checking eBook Content of Kubota L3430 Owners Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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