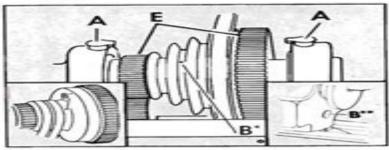
IMPORTANT — LUBRICATE LATHE BEFORE OPERATING

LUBRICATION CHART

12-INCH METALWORKING LATHES

CODE

- A OIL DAILY with S.A.E. No. 20 oil
- B OIL WEEKLY with S.A.E. No. 20 oil
- C OIL MONTHLY with S.A.E. No. 20 oil
- D KEEP CLEAN and well ailed at all times
- E LUBRICATE gear teeth with Keystone No. 122 gear lubricant, or equivalent, to obtain smoother, more quiet operation. Remove oil and dist before applying grease.

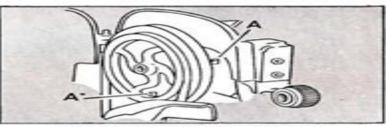


HEADSTOCK AND BACK GEARS

- *Remove screw to ail bearings.
 **Remove plug to ail bearings.

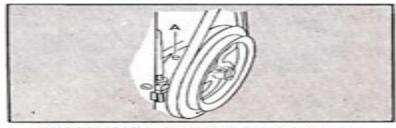
CARRIAGE

*Remove screw to oil bearings and crass feed gears.



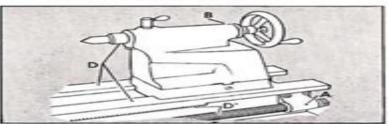
HORIZONTAL COUNTERSHAFT

"Lubricate rocker-shaft pin at this point,



UNDERNEATH DRIVE COUNTERSHAFT

Note Spindle drive shaft ball bearings are sealed and require no further attention.



TAILSTOCK — LEADSCREW — LEADSCREW BEARING — RACK

*About once a month clean with kerosene and a brush, then cover with ail.

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Ying-Ying Zheng

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