



Standard Tooling

- Cast iron serrated lapping plate 380mm O.D. x 90mm I.D./ 15" O.D. x 3.5" I.D. Weat life 18mm/0.7"
- Three cast iron serrated conditioning rings. 178mm O.D x 140mm I.D./ 7° O.D x 5.5° I.D. Wear life 20mm/0.8°
- Three cast iron pressure weights.
- Three work holder blanks.
- Three felt pads.

- Starter sample of Lapmaster abrasive.
- Starter sample of Lapmaster oil based lapping vehicle.
- Set of Allen keys.
- Operation and maintenance manual.

Standard Features

- Fabricated steel body, with adjustable levelling feet, integrally mounted drive motor, reduction gearbox, abrasive feed system and electrical controls.
- Epoxy finished "wrap around" worktable vertically adjustable.
- Three conditioning rings, with adjustable roller bearing yoke assemblies to maintain lap plate flatness.
- Abrasive system, complete with pump, tank and single point outlet with adjustable flow control.
- Electrical system wired for: 220V 1 Phase 50Hz (single phase fixed speed machine and variable speed machine) or 380V 3 Phase 50Hz or 415V 3 Phase 50Hz (Three phase fixed machine) complies with EN 60 204.
- High torque drive unit, 0.37 kW/0.5 hp motor with sealed maintenance tree reduction gearbox. Lap plate speed 70 rpm (fixed speed), 7 to 70 rpm variable speed.
- Multiple range automatic cycle timer.

Available Options

- Machines to suit other electrical supplies.
- Special lap plates and conditioning rings.
- Custom machines and tooling.
- Soft start (three phase machines only).
- P.V.C. machine cover.



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International Lagging and Planting Machine Systems

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Lapmaster 15 Manual

Michael Rajnik

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