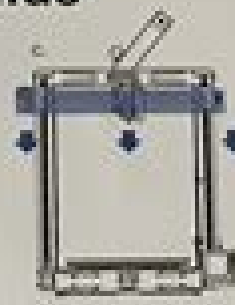
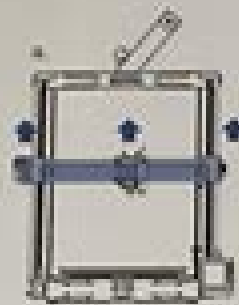


# Leveling Guide



It is quite normal, if noise produces after the machine hits the top. Please wait patiently until it goes down.

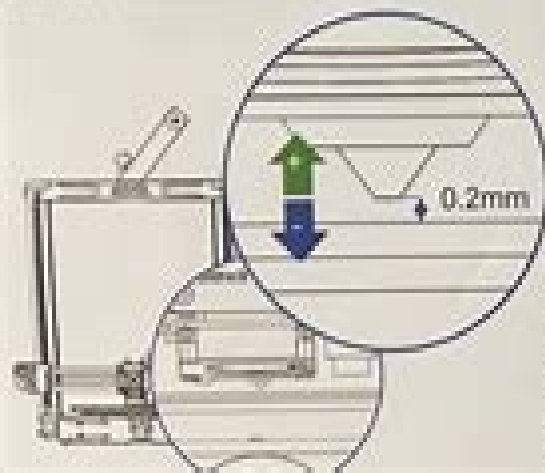


This step is not required for leveling per time but required when the whole X-axis is not horizontal enough.

1. Click the "Leveling" on the main interface, and then the machine will auto home first. After the machine stops, click "Auto Z-axis Alignment" and the whole X-axis will ascend to the top and then descend to zero again.



After the machine stops, adjust the offset value of Z axis in order to adjust the distance between nozzle and hot bed.



Remember to click "Save" after finishing adjusting offset value of Z axis.

About 0.2mm, like the thickness of a piece of A4 paper. When you drag the paper between the nozzle and the hotbed, if the nozzle can scratch on the paper slightly, that means the distance between the nozzle and the hotbed is suitable.



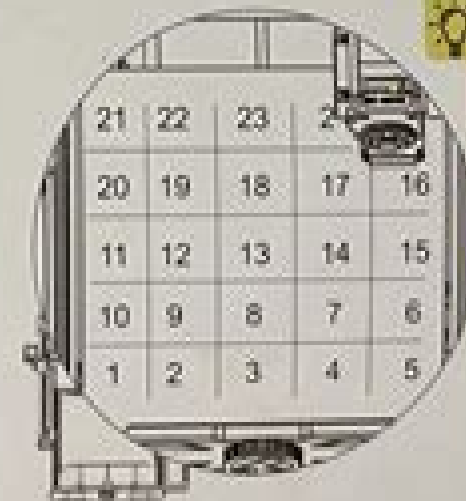
3. Click the "Auto Leveling" after finishing adjustment, and the machine will start 25-point detection.



After clicking "Auto Leveling", the nozzle will rise to 120°C and the hot bed will rise to 60°C. Please wait patiently and avoid scalding.



Remember to click "Save Settings" after detecting.



The leveling data will be automatically applied in the following printings per time.

# Jamies Horde Levelling Guide

**Christopher T. Janecki**



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detail the lives of her characters Booklist The year is 1772 and on the eve of the American Revolution the long fuse of rebellion has already been lit Men lie dead in the streets of Boston and in the backwoods of North Carolina isolated cabins burn in the forest With chaos brewing the governor calls upon Jamie Fraser to unite the backcountry and safeguard the colony for King and Crown But from his wife Jamie knows that three years hence the shot heard round the world will be fired and the result will be independence with those loyal to the King either dead or in exile And there is also the matter of a tiny clipping from The Wilmington Gazette dated 1776 which reports Jamie s death along with his kin For once he hopes his time traveling family may be wrong about the future [World of Warcraft Horde Leveling Guide](#) Christopher T.

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## **Jamies Horde Levelling Guide** Book Review: Unveiling the Magic of Language

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