

to turn the ignition on and reverse clockwise to turn it off.

### THROTTLE CONTROL

The hand throttle control, located below the steering wheel, opens and closes the carburetor throttle valve. Maximum engine speed is controlled by the action of the adjustable centrifugal governor located on the forward end of the crankshaft as shown in Figure 54.



Figure 5 Controls and Instruments

### CHOKE CONTROL

Pulling on the choke control rod button closes the choke control valve in the carburetor. This enriches the fuel-air mixture in the carburetor. The initial starting of the engine may require the use of the choke. After the engine is warmed up sufficiently, the choke should be returned to normal as soon as possible. Continued use of the choke wastes fuel and dilutes the oil in the crankcase. Stopping the engine with the choke is detrimental because raw gasoline enters the combustion chamber and washes the oil film from the cylinder walls. Without the benefit of the oil film, engine malfunctioning, abnormal wear and consequently short engine life may result.

### ENGINE OIL PRESSURE GAUGE

The engine oil pressure gauge indicates oil pressure reaching the bearings, but does not show the amount of oil in the crankcase. Oil in the crankcase can become dangerously low and still show pres-

sure on the gauge. After the engine has reached normal operating temperatures, the oil pressure gauge should read at least 40 pounds pressure at 1500 revolutions per minute, and not less than 5 to 15 pounds at engine idle speeds (500 to 900 R. P. M.). Oil is thick when cold, therefore, oil pressure will be higher than normal when the engine is cold. As engine speed increases, the oil pressure will increase until the regulator valve opens, and decrease when engine speed is lowered. Therefore, normal checks of the oil pressure gauge should be made before starting when operating your tractor, so that you know whether the lubricating system is operating satisfactorily.

### ENGINE TEMPERATURE GAUGE

The temperature gauge is for the protection of the engine. When the pointer registers in the green block, the engine temperature is normal. Operating the engine with the temperature gauge pointer in the red block is dangerous because the engine is running in an overheated condition. Operating the engine in the orange block is also detrimental to engine life, because it is operating too close. For further information on the temperature gauge, refer to Section 5.

### AMMETER

The ammeter indicates whether the current is flowing into or out of the battery. The ammeter will register a low charge rate when the battery is fully charged, and show a high charge rate when the battery is in need of charging. The amount of current entering the battery is controlled by the action of the generator regulator. If the ammeter registers discharge when the engine is running at normal speed, either the generator, regulator, or ammeter are at fault and your dealer should be consulted to correct the trouble.

### FUEL SHUT-OFF VALVE

The fuel shut-off valve is located at the right rear under side of the fuel tank adjacent to the battery. The valve is turned to the right (clockwise) to shut off the fuel supply to the carburetor. Opening the valve two turns allows the main fuel supply to flow to the carburetor. One and three quarters turns of fuel, called the reserve supply, can be used with the valve in this position. Turn the valve to full open position (counter-clockwise) to use the reserve supply.

### STARTING THE ENGINE

Every day before actually starting the engine, the crankcase and hydraulic system oil levels should be checked on their respective dip sticks, and the oil supply replenished if necessary. Check the level of the coolant in the radiator. Adjust the hand throttle so that the engine will run at approximately 900 R. P. M. Move the shift lever to be sure it is in the neutral position, then turn the ignition on by turning the key clockwise. A safety feature incorporated in the tractor's starting button makes it impossible to depress the starter button

# Jubilee Shop Manual

**Peipei Pang**



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