

PREVENTIVE MAINTENANCE PLAN

Machine / Device	CNC Machine (Asset #256-05)					
Task From	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure		4,569%	4/-2%	Printer page	Measured pressure at 4.51 Mpa	
Check thydraulic fluid levels		To optimum level mark	between may and min levels	Yest	Decked all hydrautic fluid levels and all OK	
Make sure cost flust levels are at the correct levels		To optimum level mark	between max and min levels	Yest	Cooling fluid level was low, added more fluid topping up to correct levels	
One out all displand welf		Ensure machine is clear from chips are swarf	no chips or sweet	Brush, vacuum system, compressed air gun	Machine totally cleaned out	
Clean filters on coolert tank		Clean with compressed air and clean water	No dirt on/in fither	Brush, vacoum system, compressed an gun	Checked and cleaned coolant filter - filter clean (MOTE, may need. changing on next schedule)	
Check and add grease to chip conveyor chain.	u	Apply greate to chain	Machine specified graces	Greate pun	Decked, depret and applied new greate to chain	
Dean-coolant tonk of sludge, chops, and oil	м	Drain, clean, check	Drain, clean, check, refill	buction pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leek points. All CK, refilled to correct level	
Remove chuck jave, clean, check for damage	SA.	No demage or play on javes in chuck	Main 0.000" futuri griay	Oranny materials, compressed as, 070	No damage or losses seen on jaxes. Total float or movement was less than 0.002"	

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