

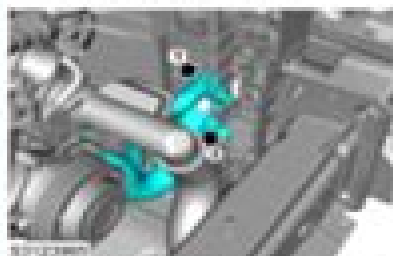
# MG ZS 2018-2024 Workshop Manual

## Engine Cooling System - LBT

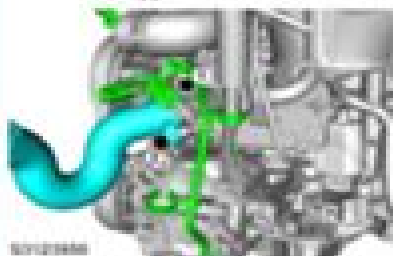
### Radiator Water Outlet Pipe

#### Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

#### Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

#### Check

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

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#### Check

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

## Engine

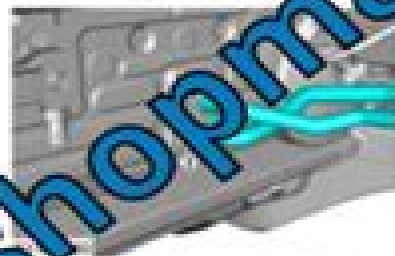
### Air Heater Water Inlet Pipe

#### Remove

1. Drain the coolant.
2. Remove the hose - intercooler to thermostat.
3. Loosen the clamp (3), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (3), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

#### Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine, and secure it with clamps.
4. Fit the hose - intercooler to thermostat.

#### Check

1. Refill the coolant.

#### Check

1. Refill the coolant.

## Engine Cooling System - LBT

### System Pressure Test

#### Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

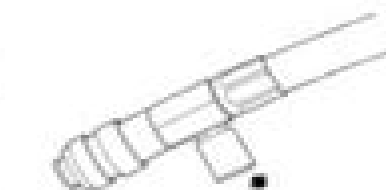
**Warning:** Since injury such as scalding could occur from escaping steam or coolant, do not touch the engine or the coolant expansion tank when the engine is hot. Lower the coolant expansion tank when the engine is hot.

3. Fit the T1400011 on the expansion tank.
4. Connect the T14001 from the expansion tank to the T140011.
5. Pressurize the system to 1.00MP and check for leakage.

**Warning:** Do not touch the engine or the cooling system when the pressure rises, or the cooling system is hot.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Release the pressure through the relief valve on the T14001.



#### Refit

1. Disconnect the T14001 hose from the T140011.
2. Remove the T140011 from the expansion tank and fit the expansion tank cap.

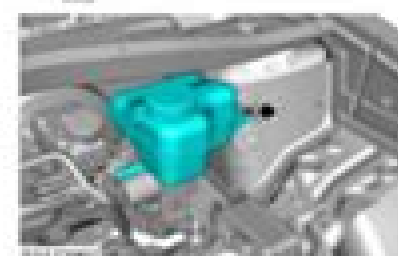
### Coolant Expansion Tank

#### Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the coolant expansion tank from the engine.
3. Loosen the clamp (3), and disconnect the coolant expansion tank from the body.



4. Remove the coolant expansion tank from the body.



5. Loosen the clip and remove the coolant expansion tank.

#### Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit it to the body, secure it to the body, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

#### Check

1. Refill the coolant.

#### Check

1. Refill the coolant.

#### Check

1. Refill the coolant.



# Mg Repair Manual

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