



Checking Valve Clearance

■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.

- Remove the cylinder head cover (1) and the glow plugs.
- Align the "1TC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
- Check the following valve clearance marked with "★" using a thickness gauge.
- If the clearance is not within the factory specifications, adjust with the adjusting screw.
- Then turn the flywheel 6.28 rad (360°), and align the "1TC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No.1 piston comes to the overlap position.
- Check the following valve clearance marked with "☆" using a thickness gauge.

Cylinder No.	No.1	No.2	No.3
Intake valve	★	☆	★
Exhaust valve	★	★	☆

★: When No.1 piston is at the compression top dead center position.

☆: When No.1 piston is at the overlap position.

- If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory specification	0.145 to 0.185 mm 0.00571 to 0.00728 in.
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■ NOTE

- The sequence of cylinder numbers is given as No.1, No.2 and No.3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

- (1) Cylinder Head Cover
(2) "1TC" Mark
(3) Alignment Mark

A: Gear Case Side

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Table of Contents Kubota Gr 2015 Service Manual

1. Understanding the eBook Kubota Gr 2015 Service Manual
 - The Rise of Digital Reading Kubota Gr 2015 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Gr 2015 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Gr 2015 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Gr 2015 Service Manual
 - Personalized Recommendations
 - Kubota Gr 2015 Service Manual User Reviews and Ratings
 - Kubota Gr 2015 Service Manual and Bestseller Lists

-
5. Accessing Kubota Gr 2015 Service Manual Free and Paid eBooks
 - Kubota Gr 2015 Service Manual Public Domain eBooks
 - Kubota Gr 2015 Service Manual eBook Subscription Services
 - Kubota Gr 2015 Service Manual Budget-Friendly Options
 6. Navigating Kubota Gr 2015 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Gr 2015 Service Manual Compatibility with Devices
 - Kubota Gr 2015 Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Gr 2015 Service Manual
 - Highlighting and Note-Taking Kubota Gr 2015 Service Manual
 - Interactive Elements Kubota Gr 2015 Service Manual
 8. Staying Engaged with Kubota Gr 2015 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Gr 2015 Service Manual
 9. Balancing eBooks and Physical Books Kubota Gr 2015 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Gr 2015 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Kubota Gr 2015 Service Manual
 - Setting Reading Goals Kubota Gr 2015 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Kubota Gr 2015 Service Manual
 - Fact-Checking eBook Content of Kubota Gr 2015 Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

-
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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