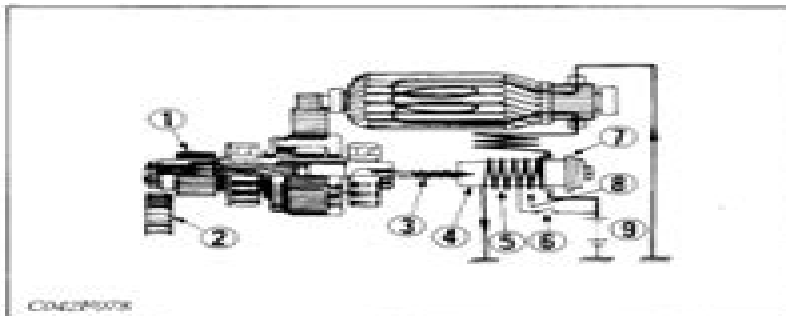


■ When engine is running

When the engine starts and drives the pinion gear (4) with the ring gear (3), the roller clutch (1) disengages to prevent an armature (2) from being driven by the engine.

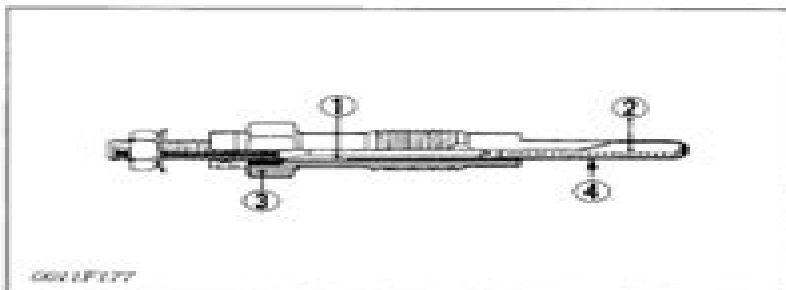
- (1) Roller Clutch
- (2) Armature
- (3) Ring Gear
- (4) Pinion Gear



■ When releasing key switch

When releasing the key switch (6), it returns from "START" to "ON" position and the starter circuit opens. Then, current flows from the battery (9) to the pull-in coil (8) and the holding coil (5) through the contact plate (7). Since the magnetic force is generated in each coil in the opposite direction, the magnetic field collapses and the plunger (4) is returned to its former position by a return spring (3). This opens the contacts on the contact plate (7) and separates pinion gear (1) from ring gear (2), whereupon the pinion gear stops rotating.

- (1) Pinion Gear
- (2) Ring Gear
- (3) Return Spring
- (4) Plunger
- (5) Holding Coil
- (6) Key Switch
- (7) Contact Plate
- (8) Pull-in Coil
- (9) Battery



3) Glow Plug

Each sub-combustion chamber has a glow plug for easy starting. The glow plug is of the quick-heating type.

- (1) Insulating Powder
- (2) Metal Tube
- (3) Housing
- (4) Heat Coil

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International Harvester Company

A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the International Harvester Company text.

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