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B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2016

Seventh Semester

Mechanical Engineering

ME 2027/ME 701/GE 1452/10122 MEE 21 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulations 2008/2010)

(Common to PTME 2027 - Process Planning and Cost Estimation for B.E. (Part-Time)

Sixth Semester - Mechanical Engineering - Regulations 2009)

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Maximum: 100 Marks

Answer ALL questions.

 $PART - A (10 \times 2 = 20 Marks)$

- 1. What are the objectives of method study?
- Define work measurement.
- 3. What do you understand by the term operating sequence?
- State the parameters considered for material selection.
- 5. List the various elements of cost.
- 6. What shall be the effect of overestimate?
- 7. Mention any two functions of estimating.
- 8. What can be the sources of error in estimating?
- Differentiate between direct and indirect overheads?
- List the lesses to be considered in estimating the gross weight of a forging component.

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