



JOURNEYMAN RIGGER'S REFERENCE CHART

Sling Capacities		MECHANICAL SPLICE IN POUNDS						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	9.6	9.6
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	12.8	12.8
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	16.0	16.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	19.2	19.2
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	22.4	22.4
7/8	9,400	7,000	18,800	16,400	13,200	13,000	22,000	25.6	25.6
1	11,200	8,200	22,400	19,600	15,600	15,400	26,200	28.8	28.8
1 1/8	13,000	9,600	26,000	22,800	18,000	17,800	30,000	32.0	32.0
1 1/4	15,000	11,000	30,000	26,000	20,000	19,800	34,000	36.0	36.0
1 1/2	17,000	12,600	34,000	29,600	22,000	21,800	38,000	40.0	40.0
1 3/4	19,000	14,200	38,000	33,200	24,000	23,800	42,000	44.0	44.0
2	22,000	16,000	44,000	38,000	28,000	27,800	48,000	48.0	48.0

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Factors & Weight Distribution	
<p>5,000 lb 5,000 lb Tension in A = length B x share of load wt. B = Load Factor</p> <p>Tension in A = $\frac{B}{3}$ x 4,000</p> <p>Tension in A = 5,333 lb</p>	<p>Known Ropes</p> <p>Share of Load wt. at A</p> <p>Share of Load wt. at B</p> <p>Share of Load wt. at C</p> <p>Share of Load wt. at D</p> <p>Share of Load wt. at E</p> <p>Share of Load wt. at F</p> <p>Share of Load wt. at G</p> <p>Share of Load wt. at H</p> <p>Share of Load wt. at I</p> <p>Share of Load wt. at J</p> <p>Share of Load wt. at K</p> <p>Share of Load wt. at L</p> <p>Share of Load wt. at M</p> <p>Share of Load wt. at N</p> <p>Share of Load wt. at O</p> <p>Share of Load wt. at P</p> <p>Share of Load wt. at Q</p> <p>Share of Load wt. at R</p> <p>Share of Load wt. at S</p> <p>Share of Load wt. at T</p> <p>Share of Load wt. at U</p> <p>Share of Load wt. at V</p> <p>Share of Load wt. at W</p> <p>Share of Load wt. at X</p> <p>Share of Load wt. at Y</p> <p>Share of Load wt. at Z</p>

Sling Capacities		DESIGN FACTORS - CHAIN 4:1						DESIGN FACTOR 5:1	
Size in inches	WLL	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	1/2" x 1/2" x 1/2"	WLL	WLL
1/8	1,300	900	2,600	2,200	1,600	1,500	3,300	6.4	6.4
5/16	2,000	1,400	4,000	3,400	2,600	2,500	5,100	8.0	8.0
3/8	2,800	2,000	5,600	4,800	3,600	3,500	7,100	9.6	9.6
7/16	3,800	2,800	7,600	6,600	5,000	4,800	9,800	12.8	12.8
1/2	5,000	3,800	10,000	8,800	7,000	6,800	13,200	16.0	16.0
5/8	6,400	4,800	12,800	11,200	9,000	8,800	15,500	19.2	19.2
3/4	7,800	5,800	15,600	13,600	11,000	10,800	18,800	22.4	22.4
7/8	9,400	7,000	18,800	16,400	13,200	13,000	22,000	25.6	25.6
1	11,200	8,200	22,400	19,600	15,600	15,400	26,200	28.8	28.8
1 1/8	13,000	9,600	26,000	22,800	18,000	17,800	30,000	32.0	32.0
1 1/4	15,000	11,000	30,000	26,000	20,000	19,800	34,000	36.0	36.0
1 1/2	17,000	12,600	34,000	29,600	22,000	21,800	38,000	40.0	40.0
1 3/4	19,000	14,200	38,000	33,200	24,000	23,800	42,000	44.0	44.0
2	22,000	16,000	44,000	38,000	28,000	27,800	48,000	48.0	48.0

Block & Fairlead Loading		Example	
Angle A	Block Factor	Line Pull	Block Load
180	0.50	8,000	4,000
150	0.63	8,000	5,040
120	0.87	8,000	7,360
90	1.00	8,000	8,000
60	1.15	8,000	9,200
30	1.33	8,000	10,640

Rigging Hardware Capacities				Rigging Hardware Capacities		Rigging Hardware Capacities	
Size in inches	WLL	Size in inches	WLL	Size in inches	WLL	Size in inches	WLL
1/4	500	1/2	1,000	1/4	500	1/2	1,000
5/16	600	3/4	1,500	5/16	600	3/4	1,500
3/8	700	1	2,000	3/8	700	1	2,000
7/16	800	1 1/4	2,500	7/16	800	1 1/4	2,500
1/2	900	1 3/4	3,000	1/2	900	1 3/4	3,000
5/8	1,000	2	3,500	5/8	1,000	2	3,500
3/4	1,100	2 1/2	4,000	3/4	1,100	2 1/2	4,000
7/8	1,200	3	4,500	7/8	1,200	3	4,500
1	1,300	3 1/2	5,000	1	1,300	3 1/2	5,000
1 1/8	1,400	4	5,500	1 1/8	1,400	4	5,500
1 1/4	1,500	4 1/2	6,000	1 1/4	1,500	4 1/2	6,000
1 1/2	1,600	5	6,500	1 1/2	1,600	5	6,500
1 3/4	1,700	5 1/2	7,000	1 3/4	1,700	5 1/2	7,000
2	1,800	6	7,500	2	1,800	6	7,500
2 1/4	1,900	6 1/2	8,000	2 1/4	1,900	6 1/2	8,000
2 1/2	2,000	7	8,500	2 1/2	2,000	7	8,500
2 3/4	2,100	7 1/2	9,000	2 3/4	2,100	7 1/2	9,000
3	2,200	8	9,500	3	2,200	8	9,500
3 1/4	2,300	8 1/2	10,000	3 1/4	2,300	8 1/2	10,000
3 1/2	2,400	9	10,500	3 1/2	2,400	9	10,500
3 3/4	2,500	9 1/2	11,000	3 3/4	2,500	9 1/2	11,000
4	2,600	10	11,500	4	2,600	10	11,500
4 1/4	2,700	10 1/2	12,000	4 1/4	2,700	10 1/2	12,000
4 1/2	2,800	11	12,500	4 1/2	2,800	11	12,500
4 3/4	2,900	11 1/2	13,000	4 3/4	2,900	11 1/2	13,000
5	3,000	12	13,500	5	3,000	12	13,500
5 1/4	3,100	12 1/2	14,000	5 1/4	3,100	12 1/2	14,000
5 1/2	3,200	13	14,500	5 1/2	3,200	13	14,500
5 3/4	3,300	13 1/2	15,000	5 3/4	3,300	13 1/2	15,000
6	3,400	14	15,500	6	3,400	14	15,500
6 1/4	3,500	14 1/2	16,000	6 1/4	3,500	14 1/2	16,000
6 1/2	3,600	15	16,500	6 1/2	3,600	15	16,500
6 3/4	3,700	15 1/2	17,000	6 3/4	3,700	15 1/2	17,000
7	3,800	16	17,500	7	3,800	16	17,500
7 1/4	3,900	16 1/2	18,000	7 1/4	3,900	16 1/2	18,000
7 1/2	4,000	17	18,500	7 1/2	4,000	17	18,500
7 3/4	4,100	17 1/2	19,000	7 3/4	4,100	17 1/2	19,000
8	4,200	18	19,500	8	4,200	18	19,500
8 1/4	4,300	18 1/2	20,000	8 1/4	4,300	18 1/2	20,000
8 1/2	4,400	19	20,500	8 1/2	4,400	19	20,500
8 3/4	4,500	19 1/2	21,000	8 3/4	4,500	19 1/2	21,000
9	4,600	20	21,500	9	4,600	20	21,500
9 1/4	4,700	20 1/2	22,000	9 1/4	4,700	20 1/2	22,000
9 1/2	4,800	21	22,500	9 1/2	4,800	21	22,500
9 3/4	4,900	21 1/2	23,000	9 3/4	4,900	21 1/2	23,000
10	5,000	22	23,500	10	5,000	22	23,500
10 1/4	5,100	22 1/2	24,000	10 1/4	5,100	22 1/2	24,000
10 1/2	5,200	23	24,500	10 1/2	5,200	23	24,500
10 3/4	5,300	23 1/2	25,000	10 3/4	5,300	23 1/2	25,000
11	5,400	24	25,500	11	5,400	24	25,500
11 1/4	5,500	24 1/2	26,000	11 1/4	5,500	24 1/2	26,000
11 1/2	5,600	25	26,500	11 1/2	5,600	25	26,500
11 3/4	5,700	25 1/2	27,000	11 3/4	5,700	25 1/2	27,000
12	5,800	26	27,500	12	5,800	26	27,500
12 1/4	5,900	26 1/2	28,000	12 1/4	5,900	26 1/2	28,000
12 1/2	6,000	27	28,500	12 1/2	6,000	27	28,500
12 3/4	6,100	27 1/2	29,000	12 3/4	6,100	27 1/2	29,000
13	6,200	28	29,500	13	6,200	28	29,500
13 1/4	6,300	28 1/2	30,000	13 1/4	6,300	28 1/2	30,000
13 1/2	6,400	29	30,500	13 1/2	6,400	29	30,500
13 3/4	6,500	29 1/2	31,000	13 3/4	6,500	29 1/2	31,000
14	6,600	30	31,500	14	6,600	30	31,500
14 1/4	6,700	30 1/2	32,000	14 1/4	6,700	30 1/2	32,000
14 1/2	6,800	31	32,500	14 1/2	6,800	31	32,500
14 3/4	6,900	31 1/2	33,000	14 3/4	6,900	31 1/2	33,000
15	7,000	32	33,500	15	7,000	32	33,500
15 1/4	7,100	32 1/2	34,000	15 1/4	7,100	32 1/2	34,000
15 1/2	7,200	33	34,500	15 1/2	7,200	33	34,500
15 3/4	7,300	33 1/2	35,000	15 3/4	7,300	33 1/2	35,000
16	7,400	34	35,500	16	7,400	34	35,500
16 1/4	7,500	34 1/2	36,000	16 1/4	7,500	34 1/2	36,000
16 1/2	7,600	35	36,500	16 1/2	7,600	35	36,500
16 3/4	7,700	35 1/2	37,000	16 3/4	7,700	35 1/2	37,000
17	7,800	36	37,500	17	7,800	36	37,500
17 1/4	7,900	36 1/2	38,000	17 1/4	7,900	36 1/2	38,000
17 1/2	8,000	37	38,500	17 1/2	8,000	37	38,500
17 3/4	8,100	37 1/2	39,000	17 3/4	8,100	37 1/2	39,000
18	8,200	38	39,500	18	8,200	38	39,500
18 1/4	8,300	38 1/2	40,000	18 1/4	8,300	38 1/2	40,000
18 1/2	8,400	39	40,500	18 1/2	8,400	39	40,500
18 3/4	8,500	39 1/2	41,000	18 3/4	8,500	39 1/2	41,000
19	8,600	40	41,500	19	8,600	40	41,500
19 1/4	8,700	40 1/2	42,000	19 1/4	8,700	40 1/2	42,000
19 1/2	8,800	41	42,500	19 1/2	8,800	41	42,500
19 3/4	8,900	41 1/2	43,000	19 3/4	8,900	41 1/2	43,000
20	9,000	42	43,500	20	9,000	42	43,500
20 1/4	9,100	42 1/2	44,000	20 1/4	9,100	42 1/2	44,000
20 1/2	9,200	43	44,500	20 1/2	9,200	43	44,500
20 3/4	9,300	43 1/2	45,000	20 3/4	9,300	43 1/2	45,000
21	9,400	44	45,500	21	9,400	44	45,500
21 1/4	9,500	44 1/2	46,000	21 1/4	9,500	44 1/2	46,000
21 1/2	9,600	45	46,500	21 1/2	9,600	45	46,500
21 3/4	9,700	45 1/2	47,000	21 3/4	9,700	45 1/2	47,000
22	9,800	46	47,500	22	9,800	46	47,500
22 1/4	9,900	46 1/2	48,000	22 1/4	9,900	46 1/2	48,000
22 1/2	10,000	47	48,500	22 1/2	10,000	47	48,500
22 3/4	10,100	47 1/2	49,000	22 3/4	10,100	47 1/2	49,000
23	10,200	48	49,500	23	10,200	48	49,500
23 1/4	10,300	48 1/2	50,000	23 1/4	10,300	48 1/2	50,000
23 1/2	10,400	49	50,500	23 1/2	10,400	49	50,500
23 3/4	10,500	49 1/2	51,000	23 3/4	10,500	49 1/2	51,000
24	10,600	50	51,500	24	10,600	50	51,500
24 1/4	10,700	50 1/2	52,000	24 1/4	10,700	50 1/2	52,000
24 1/2	10,800	51	52,500	24 1/2	10,800	51	52,500
24 3/4	10,900	51 1/2	53,000	24 3/4	10,900	51 1/2	53,000
25	11,000	52	53,500	25	11,000	52	53,500
25 1/4	11,100	52 1/2	54,000	25 1/4	11,100	52 1/2	54,000
25 1/2	11,200	53	54,500	25 1/2	11,200	53	54,500
25 3/4	11,300	53 1/2	55,000	25 3/4	11,300	53 1/2	55,000
26	11,400	54	55,500	26	11,400	54	55,500
26 1/4	11,500	54 1/2	56,000	26 1/4	11,500	54 1/2	56,000
26 1/2	11,600	55	56,500	26 1/2	11,600	55	56,500
26 3/4	11,700	55 1/2	57,000	26 3/4	11,700	55 1/2	57,000
27	11,800	56	57,500	27	11,800	56	57,500
27 1/4	11,900	56 1/2	58,000	27 1/4	11,900	56 1/2	58,000
27 1/2	12,000	57	58,500	27 1/2	12,000	57	58,500
27 3/4	12,100	57 1/2	59,000	27 3/4	12,100	57 1/2	59,000
28	12,200	58	59,500	28	12,200	58	59,500
28 1/4	12,300	58 1/2	60,000	28 1/4	12,300	58 1/2	60,000
28 1/2	12,400	59	60,500	28 1/2	12,400	59	60,500
28 3/4	12,500	59 1/2	61,000	28 3/4	12,500	59 1/2	61,000
29	12,600	60	61,500	29	12,600	60	61,500
29 1/4	12,700	60 1/2	62,000	29 1/4	12,700	60 1/2	62,000
29 1/2	12,800	61	62,500	29 1/2	12,800	61	62,500
29 3/4	12,900	61 1/2	63,000	29 3/4	12,900	61 1/2	63,000
30	13,000	62	63,500	30	13,000	62	63,500
30 1/4	13,100	62 1/2	64,000	30 1/4	13,100	62 1/2	64,000
30 1/2	13,200	63	64,500	30 1/2	13,200	63	64,500
30 3/4	13,300	63 1/2	65,000	30 3/4	13,300	63 1/2	65,000
31	13,400	64	65,500	31	13,400	64	65,500
31 1/4	13,500						

Journeyman Rigger Study Guide

Muriel Lederer



Journeyman Rigger Study Guide:

U.S. Naval Training Bulletin ,1950 **Naval Training Bulletin** ,1952 **The Complete Rigger's Apprentice: Tools and Techniques for Modern and Traditional Rigging** Brion Toss,1997-08-01 Combining and updating the renowned Rigger s Apprentice and Rigger s Locker meets the changing face of modern materials and technology while remaining true to rigging s best traditional principles and practices It s much more than a knot book though the knots a sailor needs are all here It s a book for sailors who want the satisfaction and hard cash savings of stepping their own masts inspecting and maintaining their own rigs and turning their own tailspllices and wire eyespllices It is for boatowners who want to replace an entire gang of rigging themselves measuring choosing appropriate wire turning soft eyes leathering and serving It is for bluewater voyagers who want to feel secure in the knowledge that should a shroud carry away far at sea they will be able to repair it The Complete Rigger s Apprentice is also a free roaming collection of useful ideas and tips on everything from supplementing winches with block and tackle to rigging snubbers at anchor to using pantyhose for an emergency fanbelt In short it s the definitive book on the art of rigging written by its most entertaining practitioner *The Complete Rigger's Apprentice: Tools and Techniques for Modern and Traditional Rigging, Second Edition* Brion Toss,2016-09-09 Revised and updated the only book you need on sailboat rigging and marlinspike arts The Complete Rigger s Apprentice Second Edition offers today s marine professionals a complete up to date resource on today s rigging best practices and traditions This expanded edition features new material on multihull rig design how to make and use soft shackles and the latest information on Sta Lok mechanical terminals In addition to sharing traditional rigging methods new techniques are taught here for the first time including how to work with today s high modulus fibers for both running and standing rigging Continuing its tradition this book helps you gain satisfaction and hard cash savings from stepping your own masts inspecting and maintaining your own rigs and turning your own tail splices and wire eye spllices Easy to understand explanations demonstrate how to make hundreds of pieces of handmade gear which saves you hundreds and sometimes thousands of dollars **All Hands** ,1950 *The Woodenboat* ,2001 **Naval Reservist** ,1946 [Naval Training Bulletin](#) ,1952 **Production Technology** Dennis Gallo,Peter Tucker,1986 **Master Rigger** National Learning Corporation,2019

The New York Times Guide to Continuing Education in America College Entrance Examination Board,1972

Official Monthly Federal Shipbuilder,1919 **Vocational Guide** ,1952 *The Guide to Career Education* Muriel Lederer,1974 Introduces the geography history resources people industries and customs of Southeast Asia *The World Book Encyclopedia* ,1959 **Guide to the Evaluation of Educational Experiences in the Armed Services, 1954-1989** ,199? [Federal Supplement](#) , *The Practical Encyclopedia of Boating* John Vigor,2003 Presents a practical A to Z guide to boating with tips on maintenance navigation and seamanship **Atlantic Fisherman** ,1982-05 **Handbook to the Guide to the Evaluation of Educational Experiences in the Armed Services** ,1994

Journeyman Rigger Study Guide Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Journeyman Rigger Study Guide**," written by a highly acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound affect our existence. Throughout this critique, we will delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

https://www.splashdogs.com/public/detail/Documents/Hitachi_55hdt79_Service_Manual.pdf

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Journeyman Rigger Study Guide Introduction

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