

FIGURE 11



Undo connections (1, 4 and 7) and remove fuel delivery and return pipes. Undo the bolts (2), remove brackets (3) and remove supports. Undo the nuts (5) and remove valve cover (6).

FIGURE 12



Remove injection pump (1) using tool PMS2114 (2) to undo bottom retaining nut.

FIGURE 13



Disconnect downpipe (1), remove drive belt (2) and water pump drive pulley (3).

FIGURE 14



Remove engine bracket (1) from rotating by inserting tool PMS2115 (2) into gap for disengaging drive belt.

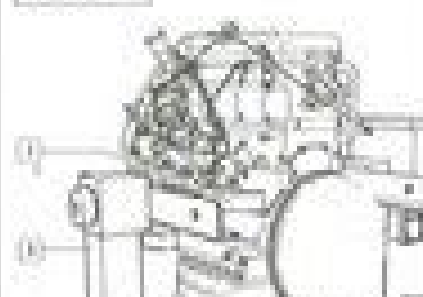
FIGURE 15



Using screw (1) remove retaining bolt of manifold gasket (2) and remove the latter.

DISMANTLING THE ENGINE

FIGURE 16



Removal of bracket. In brackets PMS221 (1) to engine and to the water to engine block PMS223 (2).

FIGURE 17



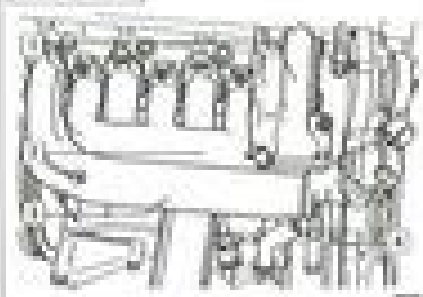
Remove plug (1) and drain oil from pump. Disconnect (PMS22).

FIGURE 18



Disconnect exhaust pipe (1) from turbocharger (2) and remove top bracket (3).

FIGURE 19



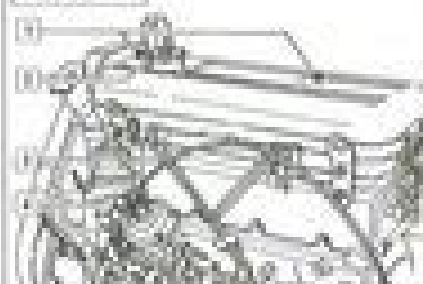
Disconnect air intake (1) from inlet manifold (2). Disconnect turbocharger (3) together with oil inlet and water pipes from exhaust manifold (4).

FIGURE 20



Remove connection (1) using LHM control oil pipe from inlet manifold. Disconnect water pipe (3) and oil (4) and exhaust (2) manifold.

FIGURE 21



Undo connection (1) and disconnect LHM control oil pipe (2). Remove cap (3) remove nuts (4) and lift oil pump and gear.

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Engine

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