M91~M98 Mauser Firing Pin Safety Function Check

Preassemble the bolt and verify unloaded chamber status before begining this check. See figures 46–48. This basic safety function check is essentially the same for all M91–M98 Mauser rifle models.

 Install the bolt assembly and close and cock the bolt. Rotate the safety lever to the safe position.

 If safety lever cam/cocking piece pickup is stiff, or the lever won't engage, trial adjust the lever cam as discussed in figures 49 and 50.

 M98 bolt check- if the bolt will open with the safety lever on, inspect the bolt lock cam at the end of the safety lever pivot stem and the cam notch in end of the bolt body. Replace worn or altered parts.

4. Then check cocking piece/ trigger sear clearance. The easiest way to do this is to install a min. clearance sear gauge (made from a standard dim. sear body by soldering or super gluing a piece of .035" gauge stock to the sear face). Then check as follows:

 Cock the bolt and place the safety lever in the safe detent. Then pull and release the trigger. The firing mechanism must not sear click or jump forward. Should this occur, clearance is less than gauge dim. But, If the trigger sear maintains cocking piece ledge engagement, and the trigger will cycle the trigger sear up/down without contacting or dragging the gauge on the cocking piece sear engagement ledge. elearance is greater than .035". With military type triggers and firing pin safety systems, .035" is suggested as a min, sear/cocking piece ledge clearance working specification. More than half of actions checked have had somewhat greater clearance. See example in figure 47.

If sear clearance is less than min., recheck with a serviceable, correct model type cocking piece.

3. If this doesn't eliminate the problem, a minusparts tolerance problem exists. Remedy by adjusting the cocking piece engagement ledge to .035"+ clearance on the mill and rehardening the ledge surface.
4. Always recheck sear clearance and function after cocking piece and/or trigger sear replacement.

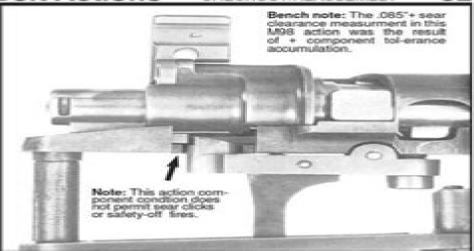


Figure 47- Shows a cocking piece in a cutaway M98 action set back by rotating the safety lever to disassembly position. Cocking piece ledge/trigger sear clearance is .085' + in this action. In serviceable M98 actions, sear clearance is typically the same in both the safety and disassembly detents. In the safety lever disassembly position the bolt can be cycled to check both sear engagement and clearance.



Figure 48- Shows the trigger sear in a cutaway M98 action blocked by cocking piece ledge overtravel that occurred when the trigger was cycled while the safety lever was in the safe position. This condition was caused by an altered top cocking piece safety lever engagement corner which reduced cocking piece/trigger clearance to less than zero. Note that this disconnects and blocks the trigger sear.

Mauser Rifle Shop Manual

B Lingard



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Mauser Rifle Shop Manual:

THE GLASS MENAGERIE, [MUSIC: 'THE GLASS MENAGERIE' UNDER FAINTLY. Lightly.] Not one gentleman ... [MUSIC: ' THE GLASS MENAGERIE". He stretches out his hand.] Oh, be careful - if ... The Glass Menagerie book script of the play. [SCREEN LEGEND: 'OÙ SONT LES NEIGES."] There was young Champ Laughlin who later became vice-president of the Delta Planters. Bank. The Glass Menagerie - Tennessee Williams (AMANDA exits through living-room curtains. TOM is left with LAURA. He stares at her stupidly for a moment. Then he crosses to shelf holding glass menagerie. The Glass Menagerie Amanda Wingfield is a faded, tragic remnant of Southern gentility who lives in poverty in a dingy St. Louis apartment with her son, Tom, and her daughter, ... The Glass Menagerie When Amanda convinces Tom to bring home from his workplace a "gentleman caller" for Laura, the illusions that Tom, Amanda, and Laura have each created in order ... The Glass Menagerie Text Scene 1: The Wingfield apartment is in the rear of the building, one of those vast hive-like conglomerations of cellular living-units that flower as. Tennessee Williams - The Glass Menagerie (Scene 3) LEGEND ON SCREEN: 'AFTER THE FIASCO' [TOM speaks from the fire-escape landing.] TOM: After the fiasco at Rubicam's Business College, the idea of getting a ... "The Glass Menagerie," Scene One and Scene Two, by ... 41 Scene 1. 352 The Wingfield apartment is in the rear of the building, one of those vast hive-like conglomerations of cellular living-units that flower as ... Tennessee Williams - The Glass Menagerie (Scene 7) A moment after the curtain rises, the lights in both rooms flicker and go out.] JIM: Hey, there, Mr Light Bulb! [AMANDA laughs nervously. LEGEND: 'SUSPENSION ... 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In a state, she manages to contact him, they make peace but not ... Bedroom Farce (Play) Plot & Characters in their own bedrooms! Leaving a wave of destruction behind them as they lament on the state of their marriage, Trevor and Susannah ruffle beds, tempers, and ... Bedroom Farce Written by Alan Ayckbourn The play explores one hectic night in the lives of four couples, and the tangled network of their relationships. But don't thing that it is a heavy ... Unit 1 essay bedroom farce | PDF Mar 22, 2011 — Unit 1 essay bedroom farce - Download as a PDF or view online for free.