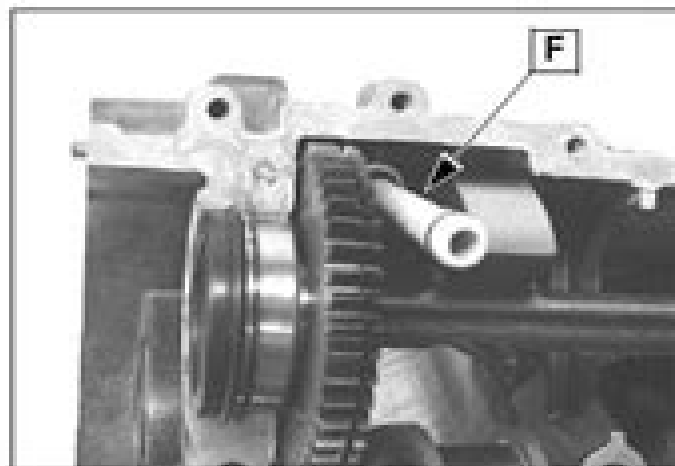
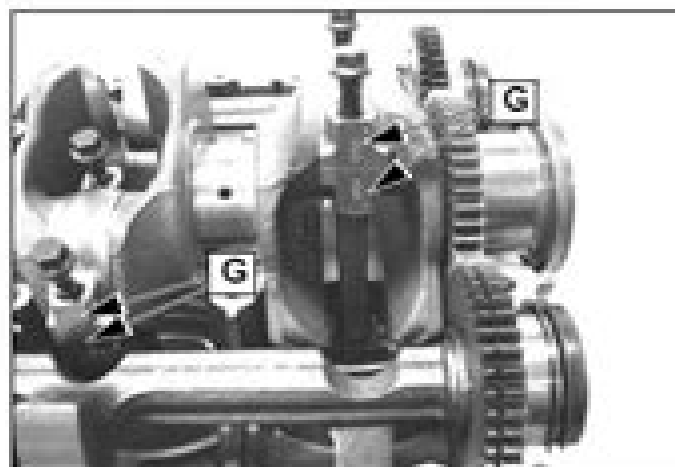


Crankcase Disassembly (Upper)

1. Remove the oil passage connecting tube (F) with O-rings.

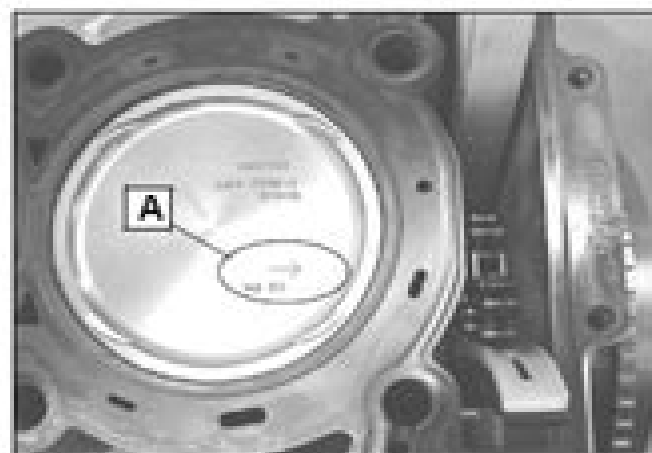


2. Note connecting rod and cap marks so they can be oriented properly and assembled in the same manner as matched sets on proper rod journal (G). New rods can be installed with marks to front or rear. Rods have no offset.

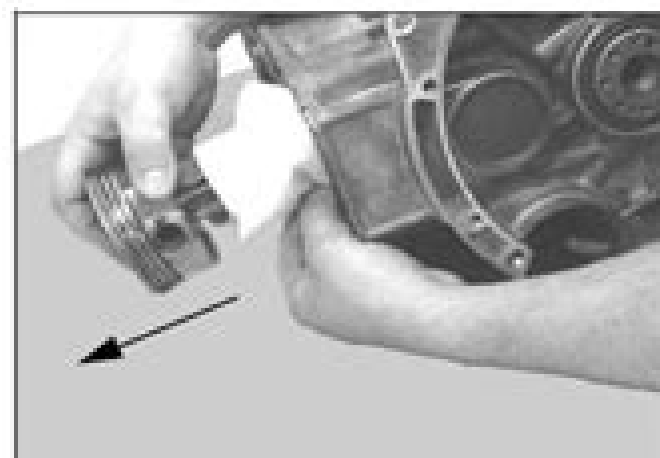


Piston / Connecting Rod Removal

1. Note orientation of piston with arrow (A) to MAG end of crankshaft.



2. Push connecting rod / piston assembly out through top of cylinder bore of upper crankcase.



NOTE: If pistons are to be reused, mark them for assembly in same cylinder.

Manual Pgo T Rex 50

Horst Schach



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