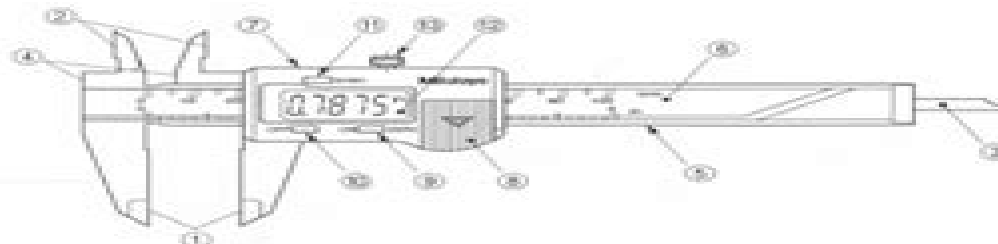


1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If $E \cdot \cdot \cdot e5$ is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC3-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If $E \cdot \cdot \cdot e5$ is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
 - at high-humidity place
 - Where the caliper is exposed to direct sunlight.
 - at dusty place

3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message B comes on the left upper corner of the LCD display. B means that the battery is exhausted.

Set a SR44 in the battery compartment with the plus side up.



4. Specifications

4.1 General Specifications

Resolution: 0.01mm (.0005")

Measuring range: 4"/100mm • 6"/150mm • 8"/200mm

Instrumental error: $\pm 0.02\text{mm}$ ($\pm .001"$)

Repeatability: 0.01mm (.0005")

Functions: Zero setting

Inch/mm conversion

Battery: SR44 1pc.

Battery life: approx. two years under normal use
(approx. one year in continuous service)

Response speed: Up to approx. 1600mm (60") /s

Alarm and error message: B (For battery replacement.)
 $E \cdot \cdot \cdot e5$ (Overspeed)

Ambient temperature: 0 to 40°C (Operation)
-10 to 60°C (Storage)

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Ilesanmi Afolabi Daniyan



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High-speed Machining of Titanium with PCD Tools Samuel Hilburn Ahrendes, 2000

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