

Se necessario ritoccare la sede d'appoggio delle valvole usando un attrezzo per smerigliatura (B, fig. 30) e con le valvole smerigliate, infine smerigliare le sedi (A, fig. 30).

Gli angoli delle sedi sono: aspirazione 45° e scarico 45°.

RIFASAMENTO MOTORE

In caso di smontaggio del motore, per ottenere la giusta fasatura, procedere come appresso indicato. Ruotare l'albero a manovella fino a fare coincidere i denti segnati da uno (Ø) sull'ingranaggio distribuzione e sull'albero a manovella, con i relativi contrassegni (Ø) sul frontale basamento (fig. 31/A).

Quando esistono queste coincidenze, il pistone del primo cilindro (quello posteriore testa sinistra dal lato di guida) deve essere al P.M.S.

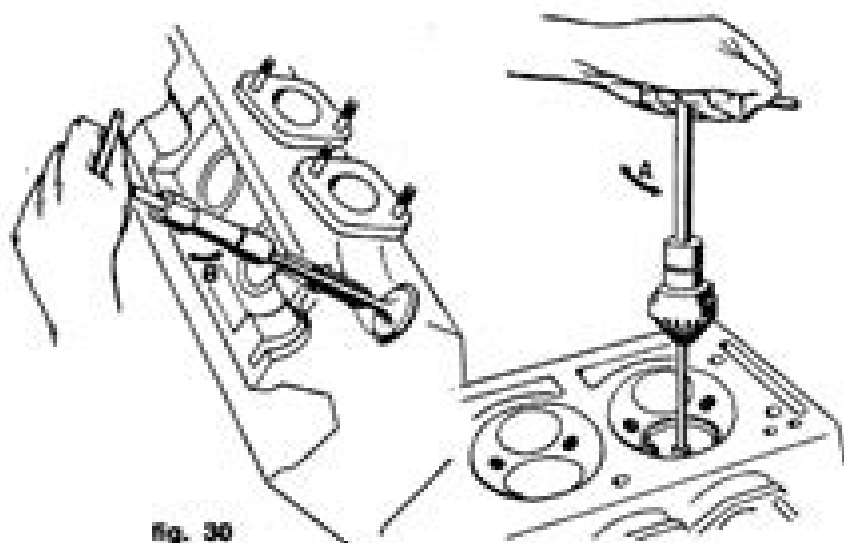


fig. 30

Si cela est nécessaire, retoucher le siège d'appui des soupapes au moyen d'un instrument pour rodage (B, fig. 30) et les soupapes étant déjà rodées, roder également leurs sièges (A, fig. 30).

Les angles des sièges sont: admission 45° et échappement 45°.

MISE EN PHASE DU MOTEUR

En cas de démontage du moteur, pour obtenir une mise en phase correcte, opérer de la façon suivante: faire tourner l'arbre à manivelle jusqu'à ce que les dents marquées par un (Ø) sur l'engrenage de distribution et sur l'arbre à manivelle coïncident avec les marques (Ø) correspondantes sur le monobloc (fig. 31/A).

Lorsque ces marques coïncident, le piston du premier cylindre (celui postérieur culasse gauche du côté conduite) doit se trouver au P.M.S.

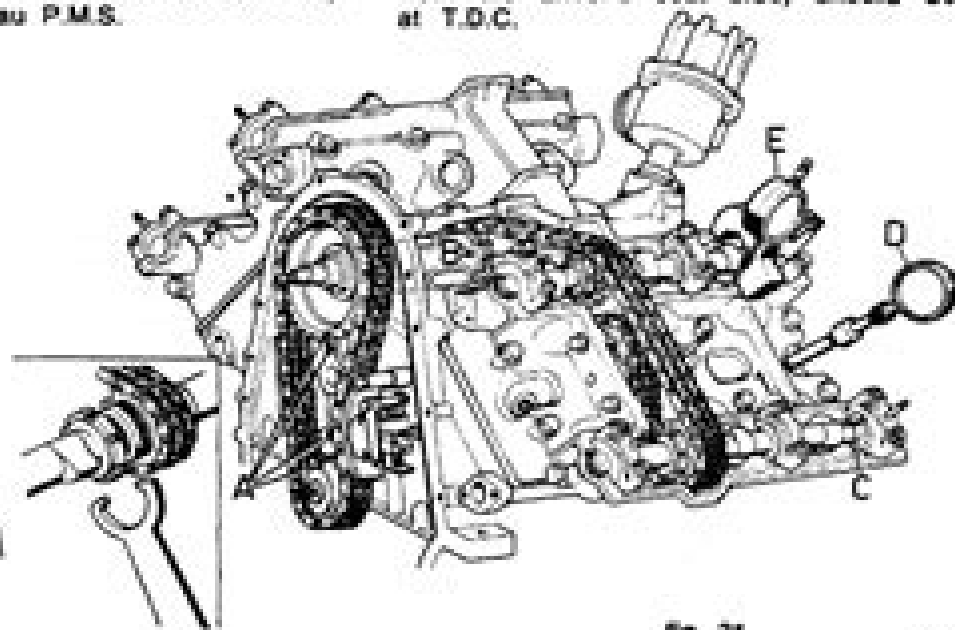


fig. 31

If necessary, lap the support seating of the valves, using lapping tools (B, fig. 30) and with the valves finally the seats (A, fig. 30).

Seating angles are: Inlet 45° and exhaust 45°.

REPHASING THE ENGINE

If the engine is dismantled, proceed as indicated hereunder to achieve the correct phasing:

Rotate the crankshaft so as to bring the teeth marked with Ø on the timing gear on the crankshaft into line with the related matching marks Ø on the front of crankcase (A, fig. 31).

When the alignment has been achieved, the piston of the first cylinder (the rear cylinder of the left-hand head seen from the driver's seat side) should be at T.D.C.

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