

VRO[®] Component Servicing

Note Any time that the VRO oil supply line has been disconnected from the engine, you must run a 100:1 fuel/oil mixture in the fuel tank for a period of time sufficient enough to verify oil consumption. Once oil consumption has been verified, you can switch back to clear fuel in the tank.

Oil Supply Hose and Pickup Assembly

If you suspect that the oil supply to the VRO[®] pump is being restricted, check two areas:

1. Remove the pickup assembly and inspect for clogged or contaminated filter.

- Remove the four No. 25 Torx screws and remove the pickup assembly from the reservoir.
- Carefully remove the pickup filter and flush with a mild solvent to remove any contamination.
- Install the filter, being careful not to move the pickup assembly on its support rods.

2. With the pickup assembly out of the reservoir, vacuum test the system to check for air leaks.

- Carefully remove the oil hose from pickup assembly and from engine oil inlet fitting.

1. Use low pressure air to purge hose of oil.

2. Use cap holder P/N 329661 **A** to plug pickup end of hose.

3. Attach a vacuum tester to the engine end of oil line and draw a 7 in. Hg vacuum. The oil supply system is good if it can maintain a 7 in. Hg vacuum for at least five minutes.

4. 3. Before installing pickup assembly, check pickup height **B**.

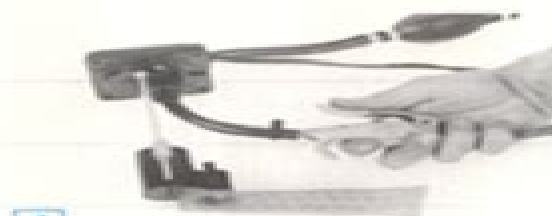
- 1.8 gallon pickup should be $6.9 \pm .06$ in. (174 mm \pm 1.5 mm).
- 3.0 gallon pickup should be $8.8 \pm .06$ in. (224 \pm 1.5 mm).
- 3.5 and 7.0 gallon pickup should be $7.65 \pm .06$ in. (194 \pm 1.5 mm).

VRO[®] Pump

For functional tests of the VRO[®] pump, refer to **Testing Fuel System**, this section.

To verify oil consumption and proper fuel/oil ratios, proceed as outlined.

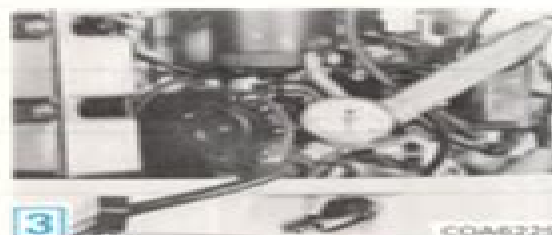
Note Avoid pulling "E.S. 1763" fuel line off fuel fittings. Push off wherever possible. When removing "E.S. 1763" fuel line from VRO[®] fittings, carefully cut the hose to avoid damaging the fittings.



1 12306



2 12307



3 COA6225



4 COB5457A

Mitsubishi Walk Thru Workshop Manual

Michal Rosen-Zvi



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