

[2] PREPARATION

(1) Hydraulic Pump for Power Steering [Only B1820]

■ IMPORTANT

- The hydraulic pump is precision machined and assembled : If disassemble once, it may be unable to maintain its original performance. Therefore, when the hydraulic pump fails, replacement should be carried out with the hydraulic pump assembled except when emergency repair is unavoidable.
- When repair is required, follow the disassembly and servicing procedures shown below with utmost care.
- Be sure to test the hydraulic pump with a flowmeter before disassembling.
- After reassembly, be sure to perform break-in operation and ensure that there is nothing abnormal with the hydraulic pump.

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Remove Hydraulic Pump

1. Open the bonnet (1) then remove the front grille (3), side cover (R.H.) and disconnect the battery negative cable (2).
2. Disconnect the fuel filter assembly (8) and then remove the lever link assembly (9).
3. Disconnect the power steering delivery pipe (4).
4. Disconnect the 3 point hitch delivery pipe (7) and suction hose (5).
5. Remove the hydraulic pump (6).

(When reassembling)

■ NOTE

- For fastening hydraulic pipe nut, use two wrenches. Hold the fitting with a wrench, turn the pipe nut another wrench to avoid damage at fitting installed part.
- When disconnecting battery cords, disconnect the negative cord first. When connecting, positive cord first.

Tightening torque	Power steering delivery pipe nut	35 to 45 N·m 3.6 to 4.5 kgf·m 26 to 33 lbf·ft
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|--|---------------------------------|
| (1) Bonnet | (6) Hydraulic Pump |
| (2) Battery Negative Cable | (7) 3 Point Hitch Delivery Pipe |
| (3) Front Grille | (8) Fuel Filter Assembly |
| (4) Power Steering Delivery Pipe [Power Steering Mode] | (9) Lever Link Assembly |
| (5) Suction Hose | |

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Kubota B1220 User Manual

H Kauffman



Kubota B1220 User Manual:

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Table of Contents Kubota B1220 User Manual

1. Understanding the eBook Kubota B1220 User Manual
 - The Rise of Digital Reading Kubota B1220 User Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota B1220 User Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota B1220 User Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota B1220 User Manual
 - Personalized Recommendations
 - Kubota B1220 User Manual User Reviews and Ratings
 - Kubota B1220 User Manual and Bestseller Lists
5. Accessing Kubota B1220 User Manual Free and Paid eBooks
 - Kubota B1220 User Manual Public Domain eBooks
 - Kubota B1220 User Manual eBook Subscription Services
 - Kubota B1220 User Manual Budget-Friendly Options
6. Navigating Kubota B1220 User Manual eBook Formats

- ePub, PDF, MOBI, and More
- Kubota B1220 User Manual Compatibility with Devices
- Kubota B1220 User Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota B1220 User Manual
 - Highlighting and Note-Taking Kubota B1220 User Manual
 - Interactive Elements Kubota B1220 User Manual
- 8. Staying Engaged with Kubota B1220 User Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota B1220 User Manual
- 9. Balancing eBooks and Physical Books Kubota B1220 User Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota B1220 User Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota B1220 User Manual
 - Setting Reading Goals Kubota B1220 User Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota B1220 User Manual
 - Fact-Checking eBook Content of Kubota B1220 User Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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