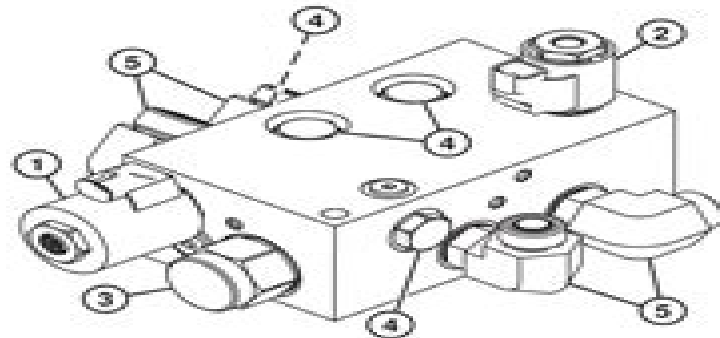


Reversing Fan Valve Disassemble and Assemble

SPECIFICATIONS

| | |
|--|------------------------|
| Proportional Fan Solenoid (Y37) Valve Torque | 27.1 N·m 240 lb·in. |
| Reversing Fan Solenoid (Y38) Valve Torque | 27.1 N·m 240 lb·in. |
| Reversing Fan Spool Valve Torque | 67.8 N·m 50 lb·ft. |
| Check Valve Torque | 27.1 N·m 240 lb·in. |



TX1038791-UM Reversing Fan Valve

LEGEND:

- 1-Proportional Fan Solenoid (Y37) Valve
- 2-Reversing Fan Solenoid (Y38) Valve
- 3-Reversing Fan Spool Valve
- 4-Check Valve (4 used)
- 5-Hydraulic Fitting (4 used)

NOTE:

Reversing fan valve components can be replaced while reversing fan valve is on machine. Internal parts of solenoid valves and check valves are not serviceable.

1. Remove proportional fan solenoid (Y37) valve (1), reversing fan solenoid (Y38) valve (2), and reversing fan spool valve (3).
2. Clean and inspect parts for contamination, wear, or damage.
3. Remove hydraulic fittings (5).
4. Remove check valves (4).
5. Clean and inspect all parts for any contaminants. Replace parts as necessary.

IMPORTANT:

6. **Avoid O-ring or component damage. Apply clean hydraulic oil to all internal parts before assembling and apply petroleum jelly to backup rings and O-rings before installation.**

Apply clean hydraulic oil to all internal surfaces.

7. Apply petroleum jelly to O-rings and backup rings.
8. Install new O-rings and backup rings.
9. Install hydraulic fittings.
10. Install check valves.
11. Install proportional fan solenoid valve, reversing fan solenoid valve, and reversing fan spool valve. Tighten to specifications.

| Item | Measurement | Specification |
|---------------------------------------|-------------|------------------------|
| Proportional Fan Solenoid (Y37) Valve | Torque | 27.1 N·m 240 lb·in. |
| Reversing Fan Solenoid (Y38) Valve | Torque | 27.1 N·m 240 lb·in. |
| Reversing Fan Spool Valve | Torque | 67.8 N·m 50 lb·ft. |
| Check Valve | Torque | 27.1 N·m 240 lb·in. |

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John Deere 402service Manual

Michael Seilmaier



John Deere 402service Manual:

John Deere 4020 Tractor Technical Service Repair Manual ,1973-12-15 **John Deere Shop Manual 655 755 756 855 856&955** Penton Staff,2000-05-24 Models 655 755 756 855 856 955 John Deere Shop Manual ,1953 John Deere Shop Manual John Deere, This individual Shop Manual is one unit of a series on agricultural wheel type tractors Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications These specifications include dimensions fits clearances and timing instructions Next in order of arrangement is the procedures section In the procedures section the order of presentation starts with the front axle system and steering and proceeds toward the rear axle The last portion of the procedures section is devoted to the power take off and power lift systems Interspersed where needed in this section are additional tabular specifications pertaining to wear limits torquing etc **John Deere Shop Manual 520 530 620 630 720 +** Penton Staff,2000-05-24 Models 520 530 620 630 720 730 **John Deere 318 Lawn and Garden Tractor Technical Service Repair Manual** ,1991-05-15 *John Deere Tractors 4000 Series* Deere & Company,1963 **John Deere 4200 Compact Utility Tractor Technical Service Repair Manual** ,2001-04-15 John Deere 855 856 Compact Utility Tractor Technical Service Repair Manual ,1996-06-15 *John Deere Shop Manual* Editors of Haynes Manuals,1989-06-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your John Deere tractor covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition brakes Suspension and steering Electrical systems and Wiring diagrams Models covered include John Deere 3010 John Deere 3020 John Deere 4000 John Deere 4010 John Deere 4020 John Deere 4320 John Deere 4520 John Deere 4620 John Deere 5010 John Deere 5020 John Deere 6030 **Service Manual: Tractor Air Conditioning and Heating Systems)(sm-2089)** John Deere, **John Deere Shop Manual 2750 2755 2855&2955** Penton Staff,2000-05-24 Diesel Models 2750 2755 2855N 2955 **John Deere Shop Manual 4055 4255 4455 4555+** Penton Staff,2000-05-24 Diesel models 4055 4255 4455 4555 4755 4955 *Service Manual: L.P. Gas Equipment for John Deere Tractors)(sm-2015)* John Deere, **John Deere 212 Lawn and Garden Tractor Technical Service Repair Manual** ,1980-01-15 *John Deere Shop Manual* ,1971 **John Deere Model 4020 Tractor Condensed Technical Service Repair Shop Manual** ,1959-01-15 John Deere Shop Manual: Models 50 60 & 70 Editors of Haynes Manuals,1956-06-01 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a

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