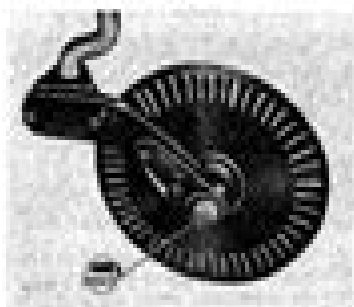




Rear Wheel Attachment

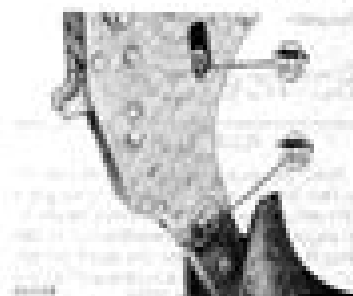
1188

NOTE: Replace wheel bearings every time you rebuild front or rear wheel bearing grease.



Rear Wheel Bearing Grease Gun Attachment

1189



Roller for Roller

1190

NOTE: Roller roller on safetying standards must be free and well lubricated at all times.



Service

FLOW BOTTOMS

Protect the face of the bottom from rust whenever the jaw is not in use. Coat overnight by applying a light coating of oil or grease. When storing the jaw for the season, apply a good rust preventive such as John Deere Flow Bottom Black Paint. The paint is available from your John Deere dealer in liquid form (JTBK) or a 15-minute (JTBK-L) spray can (JTBK-L).

Shares

Keep the jaw shares in good cutting condition at all times. Share, correctly set shares add to the efficiency and good work of the jaw bottom. Dull shares cause poor penetration and may greatly increase the draft of the jaw.

Set Flow Shares for flow bottoms are the "Vee-way" type. When they become worn, replace them with new ones. John Deere Flow Shares.

Shin and Track Board

Check the shin and track board for excessive wear and replace if necessary.

BOLT TORQUE

30-31

32-34



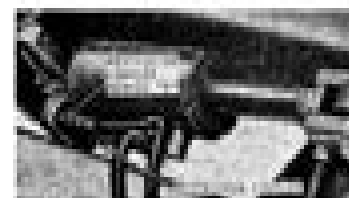
Bolt Diameter "D"	Bolt Torque in Foot-Pounds (ft-lb)		
	SAE 1	SAE 2	SAE 3
1/8"	9 (12)	10 (14)	14 (18)
5/16"	15 (18)	20 (25)	30 (37)
3/8"	25 (31)	35 (43)	50 (62)
1/2"	35 (43)	50 (62)	70 (87)
5/8"	55 (68)	75 (93)	100 (125)
3/4"	75 (93)	100 (125)	150 (187)
1"	100 (125)	150 (187)	200 (250)
1 1/8"	150 (187)	200 (250)	300 (375)
1 1/2"	200 (250)	300 (375)	400 (500)

NOTE: Bolt having nut run with cushion or wear flats should be tightened to approximately 50% of amounts shown in chart.

Tighten all bolts to the torque specified in chart. Loose bolts can cause loosening of parts. Check the tightness of bolts periodically and keep them tightened to specified torque.

Bolts must be replaced, or before replace them with bolts of equal strength. SAE 2 strength bolts have a point load. SAE 3 bolts have three radial lines on the head. SAE 3 bolts have six radial lines on the head. The radial lines may or may not be equally spaced.

HYDRAULIC CYLINDER RESTRICTOR COUPLERS



CAUTION: Restrictor couplers have been installed at the factory to limit the speed at which the cylinder will extend and prevent the working bottoms from being damaged. DO NOT OPERATE WITHOUT RESTRICTOR COUPLERS INSTALLED IN CORRECT POSITIONS.

If restriction becomes damaged or must be replaced for any reason, be certain restrictor marked "R" is installed in port of cylinder marked "R".

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