& Right Column Support - When fully elevated, % of the heavy-walled 12" dia, column remains supported within housing, providing tonger bearing support and inherent added rigidity under capacity loads. & Sensitive Positioning ... Column supporting the ram and drill head in mounted in two pre-loaded ball races, for sensitive positioning. Ram

movement is accurately and sensitively controlled through anti-friction.

to within .004" flatness. Spindle is oquare to table within .002" in 12" circle. Fam movement is square to near work pad within .002"

front to back. Ram is ground within .0005" tolerance for nice and

A Precision Construction - Large table and reas work stations are ground

ball screw, moves on precision roller bearings.

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 5, 7½ and 10 HORSEPOWER - 16 SPEEDS INSTANT SELECTION - 3 or 4-FOOT ARM
 4½ FEET SPINDLE to WORK SURFACE

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- ★ Astematic Teel Ejecter allows drill to be removed and new tool inserted in seconds.

<u>**Johansson Radial Drill Manual**</u>

Christian Drosten

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