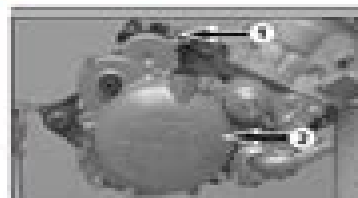




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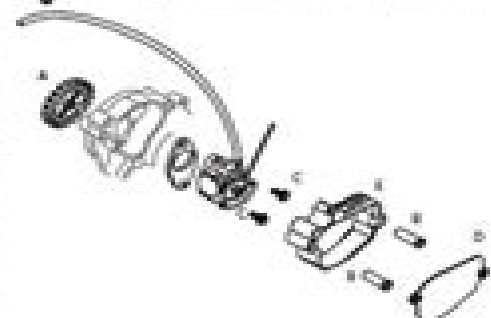


## REPAIR MANUAL ENGINE



Oil pump housing, intake flange and oil pump (separate lubrication)

- When dismantling the clutch cover additionally remove the bolt



- 1 Pull the oil pump wheel off of the oil pump



- 2 Remove the cover from the oil pump housing
- 3 Remove the 4 bolts of the intake flange and then, move the intake flange sideways in clockwise
- 4 Pull the 2 thrust bearings out of the housing

NOTE: The bolt at the intake flange can be unscrewed completely only as soon as the oil pump housing has been dismantled



- 5 Pull the oil pump housing off the engine case and using a screwdriver (see picture)
- 6 Remove the 2 bolts and withdraw oil pump together with gasket from the engine case
- 7 Remove the bolt at the intake flange, and dismantle intake flange together with inlet valve housing



### Removing clutch and primary drive

- 8 Undo the 3 bolts in diagonal order so as to prevent jamming of the shaft drive when the springs relax
- 9 Remove bolts, spring, washers and springs
- 10 Take the pressure cap and the disc gaskets out of the main clutch hub
- 11 Pull the thrust bearings out of the main shaft



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# Ktm 125 200 Sx Mxc Exc 1999 2003 Service Repair Manual

**Chao Zhang**



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