

Fig. 9 - Mounting Kit Installation - MF 50 (F 40 & MH 50) and MF 65 Tractors

1. Clevis Pin (3/8" x 1 1/2") & Kit Pin
2. Bolt (3/4" x 3-1/2" UNF) Lockwasher & Nut
3. Bolt (3/4" x 3-1/2" UNF) Lockwasher
4. Bolt (3/8" x 1-1/2" UNC) Lockwasher
5. Bolt (3/4" x 3-1/2" UNF) Lockwasher & Nut

1. Support the bumper assembly adequately and position it to the front axle support casting. The forward end of the Loader side frames should fit inside of the bumper (or side brackets).

2. Loosely install the hardware securing the bumper to the front axle support casting and to the Loader side frames. Refer to Figs. 7, 8, 9, 10, 11 or 12, whichever is appropriate.

3. Install the lift arms.

4. Tighten the bolts, securing the bumper assembly to the front axle support casting and to the side frames, to the following torque values:

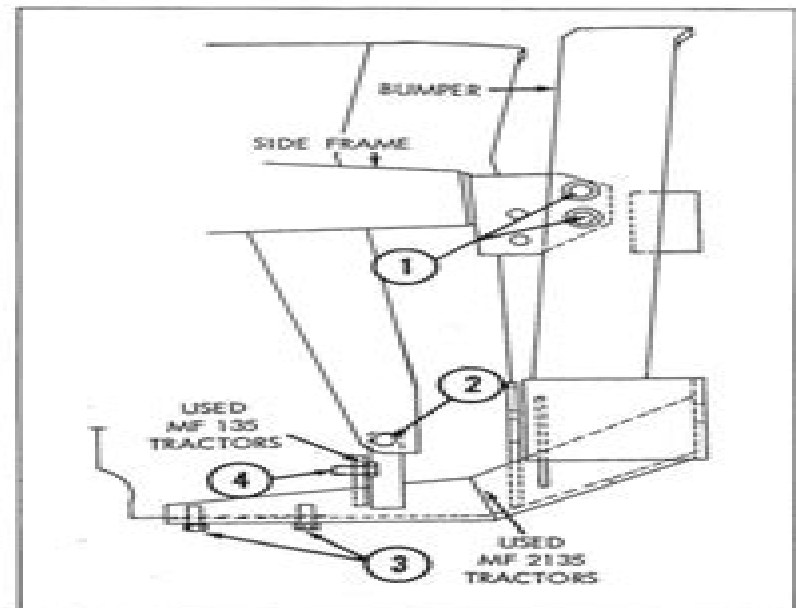


Fig. 10 - Bumper Installation - Used on MF 135 and MF 2135 Tractors

1. Bolt (3/4" x 3-1/2" UNF) Lockwasher, Lockwasher & Nut (Used on MF 2135 only)
2. Bolt (3/4" x 1-1/2" UNC on MF 135) (3/8" x 1-1/2" UNC on MF 2135) & Lockwasher
3. Bolt (3/8" x 1-1/2" UNC) (Used on MF 135 only) & Lockwasher
4. Bolt (3/8" x 1-1/2" UNC) (Used on MF 135 only) & Lockwasher

NOMINAL SIZE

TORQUE

- | | |
|----------|------------------|
| a. 7/16" | 33-38 ft.-lbs. |
| b. 1/2" | 47-53 ft.-lbs. |
| c. 9/16" | 65-73 ft.-lbs. |
| d. 5/8" | 100-125 ft.-lbs. |
| e. 3/4" | 175-200 ft.-lbs. |

5. If hydraulic pump mounts to the bumper assembly, install the pump and refill the hydraulic reservoir.

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