

1. Remove right-hand battery cover and disconnect positive lead.
2. Turn off fuel taps (7) and (11), open drain plug (10) and drain auxiliary tank.
3. Disconnect from main fuel tank (3) —
  - (a) Kigass Tank (24).
  - (b) Fuel Return pipe (4).
  - (c) Main fuel delivery pipe at tap (7).
  - (d) Auxiliary tank balance pipe (9) and remove pipe.
  - (e) Four fuel tank securing bolts. Lift off tank, rubber pads and packing plates.

- KEY TO IDENTIFICATION
24. Kigass Tank
  25. Kigass Tank
  26. Radiator—Decompression Operating Valve
  27. Radiator Cover
  28. Radiator Cover
  29. Radiator Pipe & Valve
  30. Radiator
  31. Radiator—Decompression Valve
  32. Radiator—Decompression Valve
  33. Radiator—Decompression Valve
  34. Radiator—Decompression Valve
  35. Radiator—Decompression Valve
  36. Radiator—Decompression Valve
  37. Radiator—Decompression Valve
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  42. Radiator—Decompression Valve
  43. Radiator—Decompression Valve
  44. Radiator—Decompression Valve
  45. Radiator—Decompression Valve
  46. Radiator—Decompression Valve
  47. Radiator—Decompression Valve
  48. Radiator—Decompression Valve



FIG. 107. REMOVING AND DISMANTLING CYLINDER HEAD.

## Removing and Dismantling Cylinder Head.

6. Remove air pre-cleaner (41), air inlet pipe and hose elbow complete.
7. Disconnect exhaust pipe clip (42) and exhaust pipe (39) from manifold (36).
8. Disconnect inlet manifold breather pipe (29) from rocker cover and inlet manifold and clean restrictor valve.
9. Slacken and remove all manifold nuts, take off exhaust manifold and remove long inlet manifold studs.
10. Disconnect link rod (26) from decompression operating lever at rear of rocker cover.
11. Remove by-pass pipe (21) from water pump and thermostat body.

12. Disconnect radiator tie-rod (32) from water outlet elbow (32) and loosen top hose rear clip.
13. Remove set screws and pull outlet elbow free from top hose.
14. Remove taper set screws from sleeve (31) coupling front and rear of decompression operating shaft and slide sleeve to rear to clear break.
15. Disconnect decompression operating shaft bracket (25) and clip securing governor pipe to rear of cylinder head.
16. Thoroughly clean all unions and remove injector pump delivery pipes (2) and fuel return pipe (9).

1. Remove rocker cover (28) and gasket. Remove nuts and spring washers from pedestals and lift off rocker and decompression shaft assembly. Lift out push rod and carefully place them in order of removal for replacement in their original positions.
2. Remove all injectors and copper washers.
3. Unscrew nuts evenly in reverse order to that recommended in Fig. 110 and

# Mf Te20 Manual

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