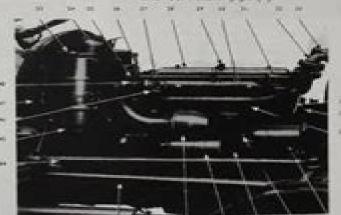
- stays (22) at forward tid of fuel same and tip bond ferwards.
- Remove right-hand bettery down and disconnect positive lead.
- Turn off fuel taps (7) and (11), open drain plug (10) and drain accellary
- Disconnect from main fuel tank (3) :-(a) Kigats Tank (24).
 - (b) Fuel Return pipe (4).
 - (c) Hain fuel delivery pipe at tap (7).
 - (d) Auxiliary tank balance pape (9) and PERSONS DIDE
 - (r) Four feel tank securing bolts. Life off tank, rubber pads and packing inflations.

- 12. Disconnect radiator tie-rod (33) from water outlet albow (32) and loosen top hose near eligi.
- 13. Remove set screws and pull nucles. elbow free from top hose.
- 14. Remove taper set screws from sleeve (31) coupling front and rear of decompression operating shaft and slide please to year to clear break.
- 15. Disconnect decompression operating shaft bracket (25) and the securing governor pipe to rear of cylinder head.
- 16. Thoroughly clean all unions and remove injector pump delivery pipes (2) and feel return pipe (4).



Mr. Sandal Sandal



Remove or pre-cleaner (41), air inler pipe and hose elbow complete.

Disconnect exhaunt pipe (ip (42) and exhaust pipe (39) from manifold (36) Disconnect inlet manifold breather

pape (29) from rocker cover and oxies manifold and clean restrictor valve. Stacken and remove all manifold outs.

take off exhaust manifold and remove long inlet manifold study

10. Disconnect link rod (26) from decompretoren operating fever at rear of Remove by-pass pipe (21) from water

pump and thermottet body.

sound next the second Removing and Dismanting Cylinder Mond-

100

100

100

- 1. Remove recker cover (28) and guilet. Remove risks and spring washers from pedestals and life off rocker and decompression that screenbly. Lift our push rode and carefully place them in order of removal for reglacement in their priginal positions.
- Remove all injectors and copper WARRANTS.
- 3. Unserew nuts evenly in revens order to that recommended to Fig. 110 and

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