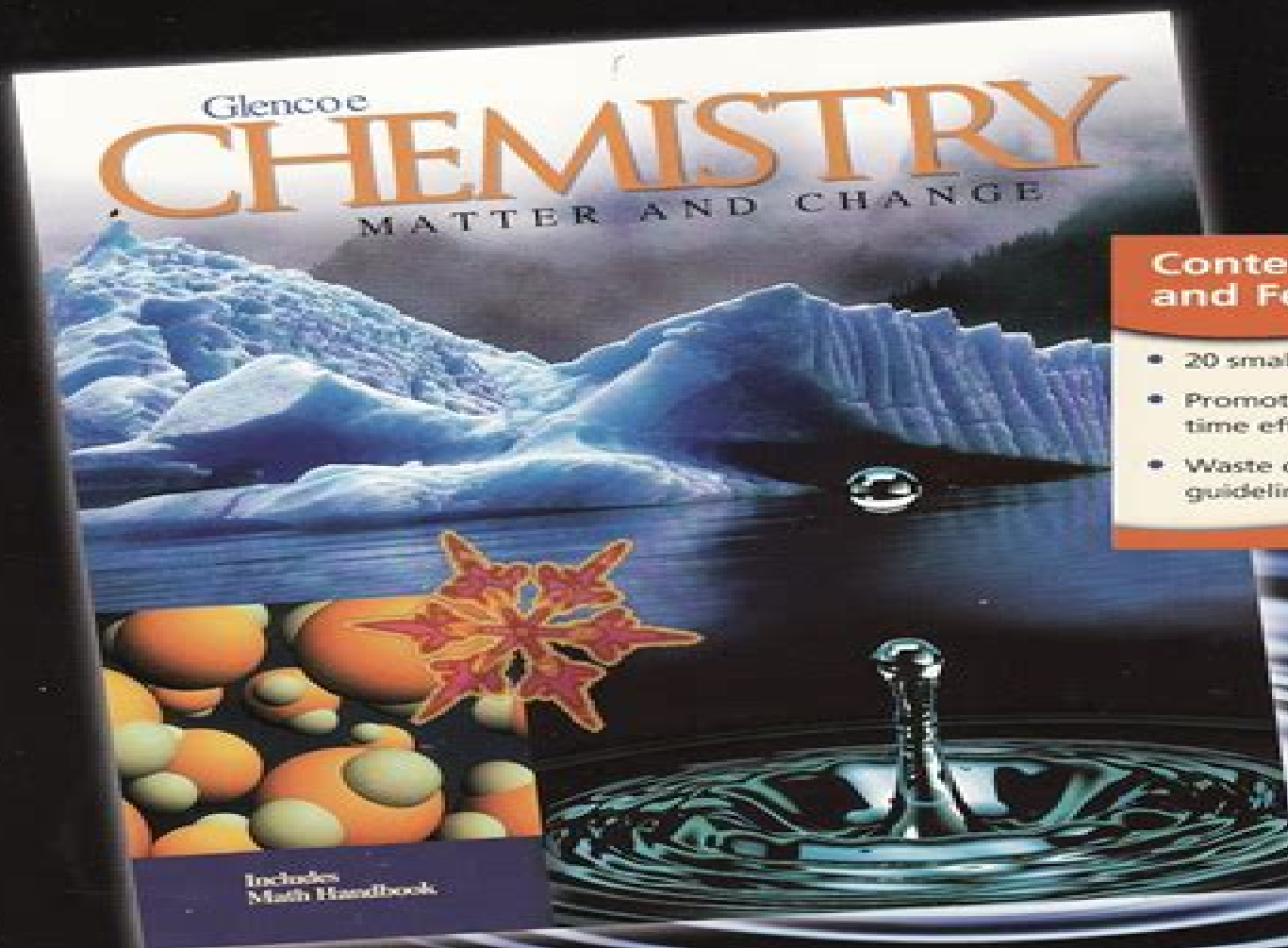


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web r_{max} vertical distance from highest peak to lowest valley r_{max} is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web R_a roughness average in micrometers or microinches rms root mean square in microinches CL center line average in microinches R_t roughness total in microns N new iso grade scale numbers cut off length length required for sample

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web conversions math CL micro inches multiply R_a $\mu m \times 40$ R_t $R_a \times 8.7$ R_z $R_a \times 7.2$ R_z iso $R_a \times 7.6$ R_{max} $R_a \times 8.0$ R_{pr} $R_a \times 3.6$ R_{pm} $R_a \times 2.9$ rms $R_a \times 1.1$ example R_a to R_t 10 micrometer $R_a \times 8.7$ R_t factor 8.7 micrometer R_t 40 microinch $R_a \times 8.7$ R_t factor 348 microinch R_t

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