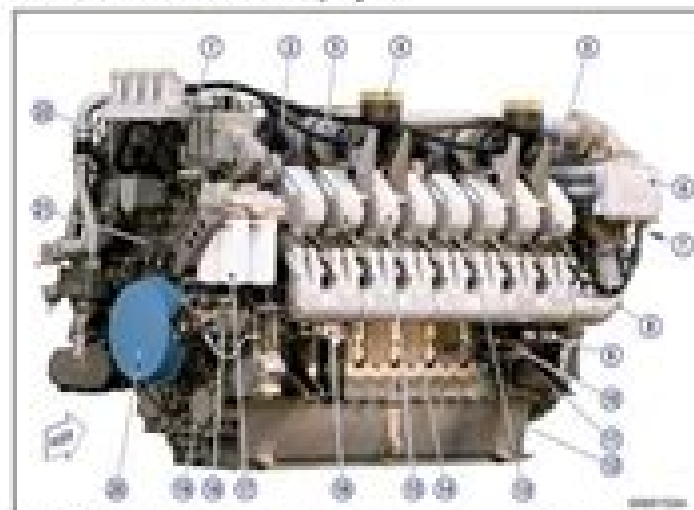


## 2.2 Engine layout

Illustration valid for 81216V 4000 Gey engine



- |   |                               |                               |
|---|-------------------------------|-------------------------------|
| 1. Coolant line                                     | 8. Air supply                 | 16. Fuel line (low pressure)  |
| 2. Exhaust system                                   | 9. Starting equipment         | 17. Lub oil filter            |
| 3. Exhaust turbocharger                             | 10. Oil filter rack           | 18. Fuel pump (high pressure) |
| 4. Air intake                                       | 11. Mounting / support        | 19. Gear train                |
| 5. Intercooler                                      | 12. Oil pan                   | 20. Running gear              |
| 6. Engine governor                                  | 13. Fuel line (high pressure) | 21. Control system            |
| 7. PTO systems, driving and and free end (coupling) | 14. Inspection port cover     | 22. Lub oil system            |
|   | 15. Cylinder head             |                               |

### Engine model designation

Key to the engine model designations 81216V 4000 Gey

Designation	Meaning
81216	Number of cylinders
V	Cylinder arrangement: V engine
4000	Series
G	Application
E	Application segment (L, A, S, B)
1	Design index (1, 2, ...)

## 3 Technical Data

### 3.1 12V 4000 engine data, continuous operation, variable SB, optimized fuel consumption

#### Explanation

Mean	Meaning
CL	Ref. value: Continuous power
BL	Ref. value: Fuel stop power
A	Design value
S	Guaranteed value
B	Guideline value
L	Limit value: up to which the engine can be operated without changes (e.g. of power setting)
N	Not yet defined value
-	Not applicable
X	Applicable

#### REFERENCE CONDITIONS

Engine model		12V 4000 G216	12V 4000 G216	12V 4000 G216
Application group		38	38	38
Intake air temperature	°C	25	25	25
Charge air coolant temperature	°C	55	55	55
Barometric pressure	mbar	1000	1000	1000
Sea altitude above sea level	m	100	100	100

POWER-RELATED DATA (power ratings are net brake power as per ISO 3046)

Number of cylinders		12	12	12
Engine rated speed	A rpm	1800	1800	1800
Continuous power ISO 3046 (10% overload capability): design power (kW/kW, B50/B50)	A kW	1162	1248	1248

GENERAL CONDITIONS (for maximum power)

Number of cylinders		12	12	12
Intake air depression (new filter)	A mbar	30	30	30
Intake air depression, max.	L mbar	50	50	50
Exhaust pressure	A mbar	30	30	30
Exhaust pressure, max.	L mbar	51	51	51

# Mtu 12v 2015 Engine Service Manual

**Anthony S. Fauci**



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1. Understanding the eBook Mtu 12v 2015 Engine Service Manual
  - The Rise of Digital Reading Mtu 12v 2015 Engine Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mtu 12v 2015 Engine Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mtu 12v 2015 Engine Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mtu 12v 2015 Engine Service Manual

- Personalized Recommendations
- Mtu 12v 2015 Engine Service Manual User Reviews and Ratings
- Mtu 12v 2015 Engine Service Manual and Bestseller Lists
- 5. Accessing Mtu 12v 2015 Engine Service Manual Free and Paid eBooks
  - Mtu 12v 2015 Engine Service Manual Public Domain eBooks
  - Mtu 12v 2015 Engine Service Manual eBook Subscription Services
  - Mtu 12v 2015 Engine Service Manual Budget-Friendly Options
- 6. Navigating Mtu 12v 2015 Engine Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mtu 12v 2015 Engine Service Manual Compatibility with Devices
  - Mtu 12v 2015 Engine Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mtu 12v 2015 Engine Service Manual
  - Highlighting and Note-Taking Mtu 12v 2015 Engine Service Manual
  - Interactive Elements Mtu 12v 2015 Engine Service Manual
- 8. Staying Engaged with Mtu 12v 2015 Engine Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mtu 12v 2015 Engine Service Manual
- 9. Balancing eBooks and Physical Books Mtu 12v 2015 Engine Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mtu 12v 2015 Engine Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mtu 12v 2015 Engine Service Manual
  - Setting Reading Goals Mtu 12v 2015 Engine Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mtu 12v 2015 Engine Service Manual

- Fact-Checking eBook Content of Mtu 12v 2015 Engine Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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