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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolts (7) out. AR25.19-W-0101HA		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271	<a href="#">75421.25-N-1008-010</a> <a href="#">75421.45-P-1008-020</a>
4	Remove clutch position sensor (GSM) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (1023)	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease lightly	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu-assisted under: <ul style="list-style-type: none"> <li>• "CPC - Drive control (ADD)"</li> <li>• "Diagnosis"</li> <li>• "Touch-in process"</li> <li>• "Touch-in result"</li> </ul>	
9	End actiVEM and disconnect diagnostic system		

Bolt: Clutch position sensor

# Mercedes Om64engine Service Manual

**John Harold Haynes,P. G. Strasman**



## **Mercedes Om64engine Service Manual:**

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Steve Rendle,2004      *Service Manual Engine 103* ,1990      **Service Manual Engine 110** ,1983      **Service Manual**  
Mercedes-Benz of North America, Inc,1979      Service Manual, Engine 116 (3.8) ,1983      Mercedes-Benz 230 1963-1968  
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Repair Manual Spencer J. Drayton,Mark Coombs,Steve Rendle,1996 200 230 250 260 280 300 320 Saloon Estate Coupe 124  
Series with rear wheel drive Does NOT cover Convertible Limousine 4x4 or E Class range introduced August 1993 Petrol 2 0  
litre 1996cc 2 3 litre 2298cc 2 6 litre 2597cc 2 8 litre 2799cc 3 0 litre 2962cc 3 2 litre 3199cc Does NOT cover 4 cyl 16 valve  
or V8 petrol engines Diesel turbo Diesel 2 0 litre 1997cc 2 5 litre 2497cc 3 0 litre 2996cc      **Service Manual, Engines**  
**615, 616, 617.91** ,1982      Service Manual, V-8 Engine M116.96 (3.8) & M117.96 (5.0) Mercedes-Benz of North  
America,1991      **Mercedes-Benz 250 and 280 Owner's Workshop Manual** John Harold Haynes,P. G. Strasman,2013-02  
A maintenance repair manual for the DIY mechanic      V-8 Engine M116.96 (4.2) and M117.96 (5.6) ,1991      *Service*  
*Manual, Engines OM 636 and OM 621* Mercedes-Benz of North America,1993      **Service Manual, Engine 104**  
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