



## Technical Data

### Sinker-Erosion-Machine

### EDM 312

### EDM-Line



- Highest stability by FEM-optimized, welded machine frame
- Optimized floor space by integration of all process-relevant systems and aggregates
- Floor-to, filled moveable tank for free accessibility to the workplace
- Fully simultaneous CNC-control on PC basis with Windows operating system
- High-Power-Generator-Technology based on the n-principle with strategic operating technologies
- Digitally-optimized eroding process
- Practice-oriented realization of CC-NCM-regulations
- Made in Germany



Model		exeron EDM 312
Axis-travel X x Y x Z	mm	450 x 300 x 300
Table dimensions	mm	820 x 400
Task dimensions	mm	900 x 620
Distance table to chuck min./max.	mm	150/450
Electrode weight max.	kg	30/150
Workpiece weight max.	kg	800
Fluid level	mm	300
Machine dimensions L x W x H	mm	1910 x 1796 x 2300
Generator ampereage	A	60
Power requirement		400 V, 50 Hz
Power capacity	kVA	3

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# Manual Exeron 312 Edm

**D Siedentop**



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