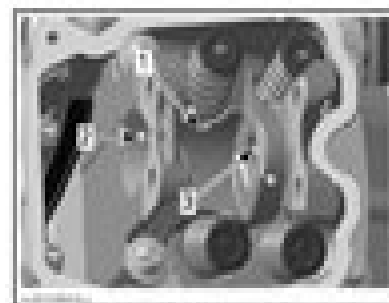


Check mating surface between cylinder and cylinder head for contamination. If so, clean both surfaces.

Clean oil support through the cylinder head from contamination.



1. Oil support to cylinder head timing chain guide
2. Oil support to cylinder head timing chain guide
3. Oil support to cylinder head timing chain guide

Inspecting the Cylinder Head Camshaft Bearing

Measure camshaft bearing in cylinder head.



1. Camshaft bearing
2. Camshaft bearing

CAMSHAFT BEARING (TIMING CHAIN SIDE)	
Item	35.000 mm to 35.025 mm (1.378 in to 1.379 in)
Service limit	35.045 mm (1.379 in)

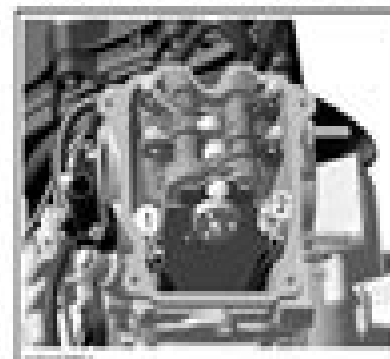
CAMSHAFT BEARING (SPARK PLUG SIDE)	
Item	33.000 mm to 33.021 mm (1.000 in to 1.017 in)
Service limit	33.045 mm (1.017 in)

Installing the Cylinder Head

For installation, reverse the removal procedure. Pay attention to the following details.

Ensure dowel pins are in place.

NOTICE Timing chain guide (fixed) has to be fixed between cylinder and cylinder head.

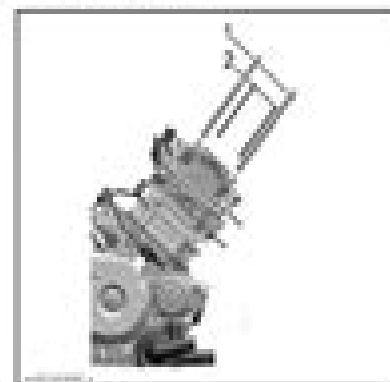


1. Timing chain guide (flexible) is mounted in position
2. Timing chain guide (flexible) is mounted in position
3. Timing chain guide (flexible) is mounted in position

Install a NEW cylinder head gasket.

Install cylinder head screws.

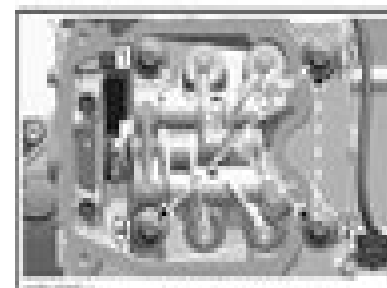
NOTICE Check for proper lengths of the cylinder head screws.



1. Timing chain guide (flexible)
2. Timing chain guide (flexible)
3. Timing chain guide (flexible)

CYLINDER HEAD SCREW IDENTIFICATION	
LOCATION NO. 1	M10 x 130
LOCATION NO. 2	M8 x 100

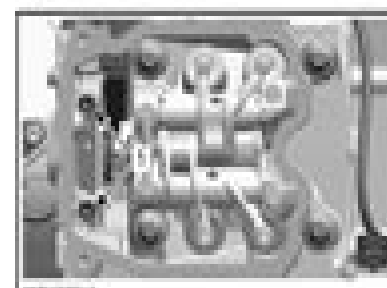
Tighten M10 cylinder head screws FIRST as per following specifications.



Tighten M8 cylinder head screws as per following specifications.

TIGHTENING TORQUE	
M10 Cylinder head screws	Step A
	25 Nm x 13 Nm (15 ft-lb x 9 ft-lb)
M8 Cylinder head screws	Step B
	10 Nm x 1 Nm (6 ft-lb x 0.7 ft-lb)

Tighten M8 cylinder head screws as per following specification.



1. M8 screws

TIGHTENING TORQUE	
M8 Cylinder head screws	10 Nm x 1 Nm (6 ft-lb x 0.7 ft-lb)

Check timing chain guide (flexible) side for movement.

VALVE SPRINGS

Removing the Valve Spring

Refer to following procedures in this subsection to remove:

- CAMSHAFT
- CYLINDER HEAD

Compress valve spring.

REQUIRED TOOL	
VALVE SPRING COMPRESSOR (PN 529 036 234)	1
VALVE SPRING COMPRESSOR (UP (PN 529 036 270)	2



1. Valve spring compressor
2. Valve spring compressor

Remove valve coilers.



1. Valve spring compressor
2. Valve spring compressor
3. Valve spring

Remove tools and withdraw valve spring retainer and valve spring.

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Table of Contents Manual For 2015 Commander Xt 1

1. Understanding the eBook Manual For 2015 Commander Xt 1
 - The Rise of Digital Reading Manual For 2015 Commander Xt 1
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual For 2015 Commander Xt 1
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual For 2015 Commander Xt 1
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For 2015 Commander Xt 1
 - Personalized Recommendations
 - Manual For 2015 Commander Xt 1 User Reviews and Ratings

- Manual For 2015 Commander Xt 1 and Bestseller Lists
- 5. Accessing Manual For 2015 Commander Xt 1 Free and Paid eBooks
 - Manual For 2015 Commander Xt 1 Public Domain eBooks
 - Manual For 2015 Commander Xt 1 eBook Subscription Services
 - Manual For 2015 Commander Xt 1 Budget-Friendly Options
- 6. Navigating Manual For 2015 Commander Xt 1 eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual For 2015 Commander Xt 1 Compatibility with Devices
 - Manual For 2015 Commander Xt 1 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual For 2015 Commander Xt 1
 - Highlighting and Note-Taking Manual For 2015 Commander Xt 1
 - Interactive Elements Manual For 2015 Commander Xt 1
- 8. Staying Engaged with Manual For 2015 Commander Xt 1
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual For 2015 Commander Xt 1
- 9. Balancing eBooks and Physical Books Manual For 2015 Commander Xt 1
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual For 2015 Commander Xt 1
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual For 2015 Commander Xt 1
 - Setting Reading Goals Manual For 2015 Commander Xt 1
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual For 2015 Commander Xt 1
 - Fact-Checking eBook Content of Manual For 2015 Commander Xt 1
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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