10. ELECTRICAL

10-1 DESCRIPTION:

The main spindle is powered by a two-speed 5 H.P. motor (7.5HP is option). It is protected from damage from "overload" by a thermal overload relay. Magnetic switches protect against damage or injury from "under voltage or complete loss of power".

10-2 CONTROLS, IDENTIFICATION/LOCATION:

3 Positions "Power On Switch" (#26 FIG. 20)

(High spindle speed 4P; OFF; low spindle speed 8P)

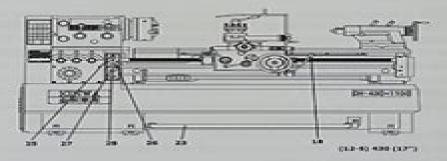
Power on " Pilot Lamp" (#28 FIG. 20)

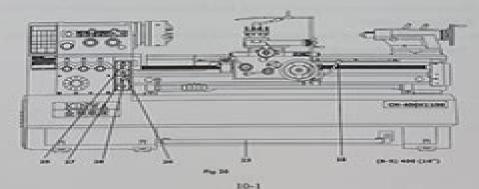
Apron Control Lever for spindle "FORWARD", "OFF", "REVERSE" (#18 FIG. 20).

Foot brake; Spindle stop/Motor switch off (#23 FIG 20)

Jog/Push bottom (#25 FIG. 20)

Coolant pump switch (#27 FIG. 20)

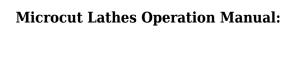






Microcut Lathes Operation Manual

BM King



Decoding Microcut Lathes Operation Manual: Revealing the Captivating Potential of Verbal Expression

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