

## 3 - SAFETY PRECAUTIONS

### THE PULL (PUSH FORWARD) AND PULL REACTIONS (Figure 3-30)

A = Pull  
B = Solid object  
C = Push



3-30

### 3-4. INTERNATIONAL SYMBOLS



Read User Manual



Wear head, eye and hearing protection



Wear gloves to protect your hands



Wear safety boots to protect against electric shock



To reduce risk of electric shock, do not expose unit to water or operate unit in wet ground

Use of these personal safety items is highly recommended to reduce the risk of accidental injury.

KICKBACK may occur when the GUIDE or TIP of the guide bar touches an object, or when wood moves in and pushes on the saw chain in the cut.

To protect in some cases may cause a lightning-fast reactive reaction, holding the guide bar up and back toward the operator.

PULL (A) the saw chain along the BOTTOM of the guide bar may PULL the saw forward, away from the operator. (See Fig. 3-30 "A").

PULL (B) the saw chain along the TOP of the guide bar may PUSH the guide bar rapidly back toward the operator. (See Fig. 3-30 "C").

Any of these reactions may cause you to lose control of the saw, which could result in serious personal injury.

## 3 - ASSEMBLY INSTRUCTIONS

### 3-1. INTRODUCTION

This unit is designed for occasional homeowner use and should not be used for commercial purposes or subjected to heavy continuous use.

Your new chain saw can be used for a variety of projects such as cutting, limbing, making fence posts, limbing small trees, limbing, clearing at ground level, and light property. Cut only wood or wood products with your saw.

### 3-2. ASSEMBLY REQUIREMENTS

Your new chain saw will require adjustment of chain and filing the oil tank with lubricating oil before the unit is ready for operation. Do not start the saw motor until the unit is properly prepared. Read all instructions carefully. Do not install any other oil bar and chain than what is recommended for your model.

### 3-3. GUIDE BAR / SAW CHAIN INSTALLATION

#### CAUTION

Disconnect the chain saw from power source before attaching or adjusting the chain saw tension.

#### TO INSTALL GUIDE BAR & SAW CHAIN:

These instructions are for replacing a bar. The unit is fully assembled when shipped.

● **NOTE** - Always wear heavy gloves when handling the saw chain.

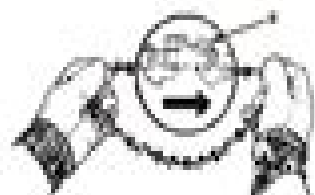
1. Place power unit on flat surface.
2. Loosen links (B) slightly by turning links counter-clockwise and then turn the chain tension ring (C) counter clockwise to relief chain tension. To remove the sprocket cover (A), turn links (B) counter clockwise (Fig. 3-34).
3. Remove saw chain from around the guide bar and the sprocket. Slide the guide bar, with tension plate (D) attached, from the unit (Fig. 3-35).
4. Remove cover (C) from the tension plate (D) to remove it from the oil bar and attach it to the new bar (Fig. 3-36).
5. Spread the chain out with the cutting edges (E) of the chain, pointing in the DIRECTION OF ROTATION (Fig. 3-37).
6. To fit the chain into the groove on the guide bar, turn the tension plate (D) counter clockwise to the end. Insert the chain and bar on the power unit, turn the tension plate (D) clockwise and then put the side cover (A) on (Fig. 3-38).
7. Turn the links clockwise, adjust the chain tension ring (F) and then tighten the links. After running the chain saw for one(1) hour - retension the chain, if needed, based on figure 3-44.



3-34



3-35



3-36



3-37

# Mcculloch Chainsaw Repair Manual 3516

**LL Leslie**



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