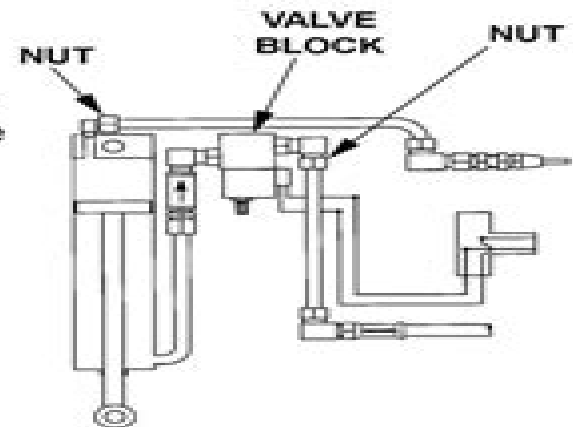
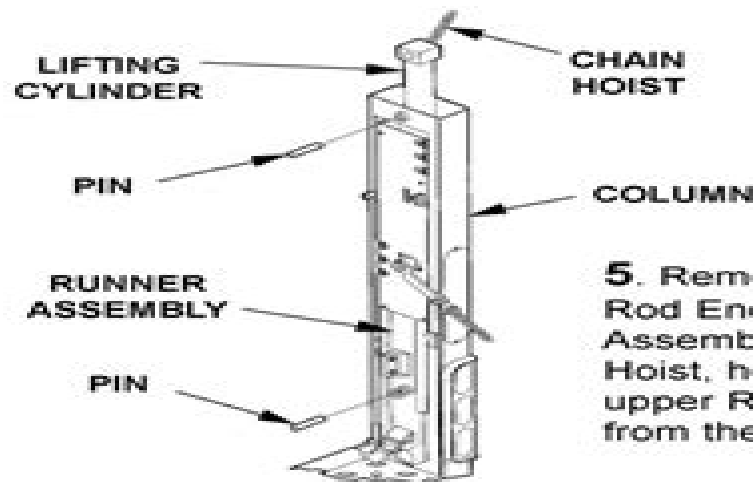


LIFT CYLINDER REPLACEMENT

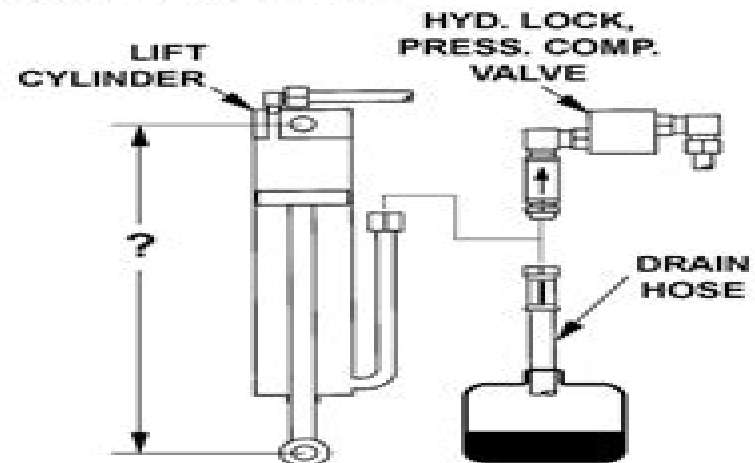
4. Remove the Nut from the Elbow on the top of the Cylinder. Loosen, but do not remove the Nut on the Elbow of the Valve Block.



5. Remove the Roll Pin & Pin that fastens the Rod End of the Lift Cylinder to the Runner Assembly. Using a device such as a Chain Hoist, hold the Lift Cylinder while removing the upper Roll Pin & Pin. Remove the Lift Cylinder from the top of the Column.

6. Remove the Plug from the compression fitting on the New Lift Cylinder. Fasten a Drain Hose with a 1/4" NPT Female end to the compression fitting. Place the other end of the Hose in a 1 gallon container for bleeding. Pull the Rod End of the Cylinder until the distance between the Pins are the same as measured in Step 1. Re-attach the Hyd. Lock Valve and Pressure Comp. Valve with all their fittings.

NOTE: Be sure the arrow on the Pressure Comp. Valve is pointing up.



Maxon Liftgate Repair Manual

Albert A Gayle



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Thomas Register of American Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs **Pit & Quarry** ,1948 The basic magazine in a basic industry **Chemical Engineering Equipment Buyers' Guide** ,1989 **The Waterways Journal** ,1989-12 **Automotive News** ,1978-10 Million Dollar Directory Dun and Bradstreet, inc,2005
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