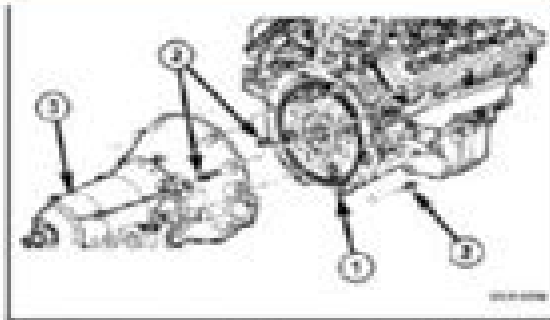


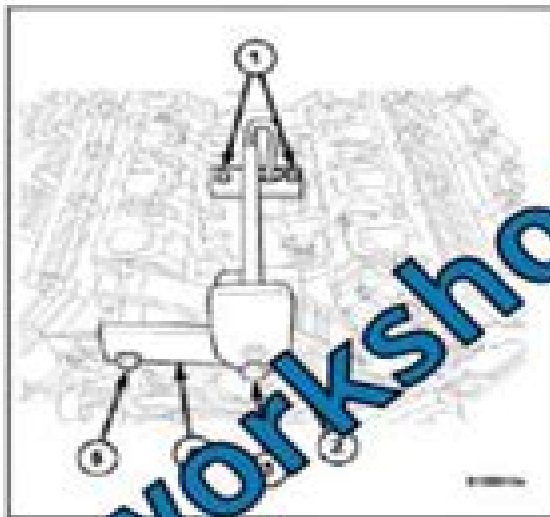
# Lancia Thema 2011-2014 Workshop Manual



Remove the transmission bell housing to expose block bolts (2).

## CAUTION

While carefully separating the engine from the transmission and removing the engine from the vehicle, constant checks must be made to ensure no damage to other components or wiring harnesses occur throughout the removal procedure.



Lower the engine.  
Using a suitable jack, support the transmission.

## NOTE:

Do not use air tools to install engine MR fasteners.

Tighten the engine lift fastener (special tool #80048, Torque, Engine Liftup) (3) and slayer (special tool #8004-LPD, Adapter, Engine Lift) (4).

4. Using a suitable jack, lift the transmission enough to gain clearance.



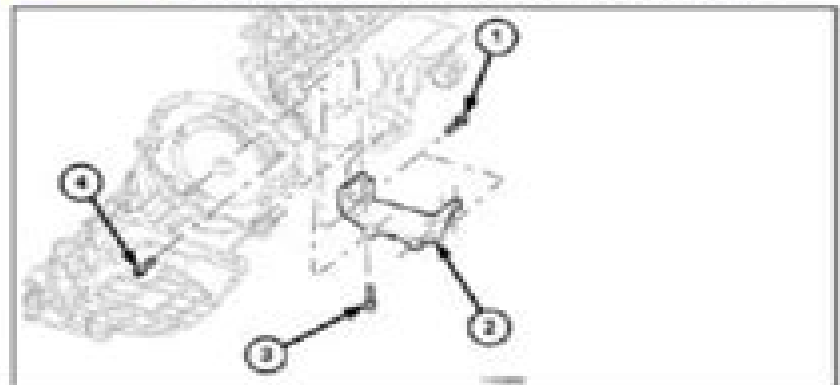
Secure the structural dust cover retaining bolts (1, 2 & 4).

5. Remove the structural dust cover (2).

## INSTALLATION

### CAUTION

The structural dust cover must be installed as described in the following steps. Failure to do so may cause severe damage to the cover.



1. Position the structural dust cover in the vehicle.
2. Tighten all four bolts retaining the structural dust cover to the engine (3) hand tight.
3. Tighten the four cover to transmission bolts (1, 2 & 4) hand tight.

### CAUTION

The structural dust cover must be held tightly against both the engine and the transmission bell housing during the tightening sequence. Failure to do so may cause severe damage to the cover.



# Lancia Repair Manual

**M Walker**



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