

# Land Rover Series IIA 1961-1971 Workshop Manual



Fig. A-13—Assembly of connecting rod to piston

## Cylinder bores and walls, to refit

### Operation A.196

1. Remove the sealing ring grooves in the crankcase end of cylinder block bores, and the lower sealing rings, with Shimor MB4 Compressor, then fit a ring in the upper and lower grooves of each bore.

A small hole is drilled through the block into the middle groove to provide evidence of instant leakage past the ring.



Fig. A-15—Checking cylinder bore extension

2. Press the bores into their respective bores to final and align the marks made while the measuring.
3. Clamp each bore in turn in the manner described and tighten the securing bolts to 95 lbf ft (12.8 N.m). Mount a dial test indicator and check that the outer edge of the cylinder bore is from .002 to .004 in (0.050 to 0.10 mm) above the cylinder bore seat face. See Fig. A.16. Adjust if necessary by increasing bore and adding a suitable shim washer under the flange. Clamp and re-check bore as described above. Shim washers are available .002 in (0.05 mm) and .004 in (0.10 mm) thick.

## Pistons and rings, to refit Operation A.198

1. When fitting pistons, the clearance in bore hole should be as recommended with the dimensions laid down in the Data Section. In the absence of specially accurate measuring instruments, a long feeler, .004 in (0.10 mm) wide thick, may be inserted in the lower side of the bore hole, as illustrated in Fig. A.17, and the piston forced across diameter and the feeler pin in line with the centre line of cylinder block. The piston should become a tight fit when the feeler is about across the bore.
2. Check the piston ring gaps in the lower bores, using an old piston as illustrated in Fig. A.14, to keep the rings square in the bore.



Fig. A-14—Checking piston rings

A—Piston gauge B—Piston C—Lower bores

3. The second and third compression rings are forced edge and must be fitted with the side marked "T" uppermost; the top chrome-plated compression and the oil scraper ring has a square friction edge and may be fitted either way. Fit the piston rings and check the clearance in ring grooves. See Data Section.

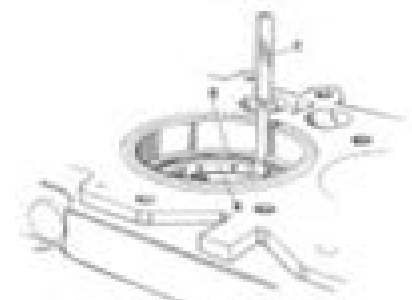


Fig. A-16—Checking piston ring and flange gaps

A—Flange gauge B—Flange ring C—Piston gauge

It will be seen that provision is made for the fitting of two oil scraper rings. The second groove is for service purposes only.

## Connecting rod checks Operation A.200

1. Check that the connecting rods and caps have not been filed, in the following manner.
2. Select the correct cap for each connecting rod, as dictated by the number stamped near the seat face. The number also indicates the washers to which it must be fitted.

Assemble the connecting rods, low dust bearings, with corresponding washers together.

# Land Rover Series I Service Repair Workshop Manual

**R Barnett**



## **Land Rover Series I Service Repair Workshop Manual:**

**Land Rover Series 2, 2A and 3 1958-85 Owner's Workshop Manual** John Harold Haynes,1995      Land Rover Service and Repair Manual John Harold Haynes,Marcus Daniels,1995 Series II IIA III inc County with 88 109 inch wheelbase Does NOT cover 24V electrical systems or forward control models Petrol 2 1 4 litre 2286cc 4 cyl Does NOT cover 6 cyl or V8 engines      *Land Rover Series II, IIA and III Maintenance and Upgrades Manual* Richard Hall,2016-06-30 Based on real life experience and written by expert authors the books in the Maintenance and Upgrades Manual series from Crowood will help owners develop the workshop skills needed for the maintenance and repair of their cars and give guidance on possibilities for improvements and upgrades to performance With step by step instructions and safety information throughout this book is a valuable technical resource for owners of Series II IIA and III Land Rovers The book covers choosing and buying a Series II or III Land Rover maintenance and service procedures detailed guides for repair and maintenance of each of the car s systems including brakes steering and suspension engine clutch and transmission axles hubs and propshafts and electrical systems repairing and preventing corrosion upgrades for reliability comfort performance and off roading rebuilding a Series II or III Land Rover things to know before you take on a project car This practical guide and technical resource for all Series II IIA and III owners and Land Rover enthusiasts is fully illustrated with over 280 colour photographs      Land Rover Series I-III Maurice Thurman,2011 A conveniently sized comprehensive troubleshooter for Series I II and III Land Rovers Identifies the most common problems from engine noises to suspension issues and provides quick often innovative roadside repairs to get you moving again Also offers advice on more extensive repairs Covering most civilian models including both petrol and diesel engines this is an essential book for Land Rover drivers Page 4 of cover      *Land Rover Discovery Service and Repair Manual* Steve Rendle,Mark Coombs,Robert Jex,2000 Models include Commercial special limited editions Does NOT cover revised range introduced December 1998 Petrol 3 5 litre 3528cc 3 9 litre 3947cc V8 Does NOT cover 2 0 litre Mpi petrol engine Turbo Diesel 2 5 litre 2495cc 4 cyl Tdi      *Land Rover Series II, IIA and III* John Harold Haynes,John S. Mead,2012-12 A service and repair manual for the Land Rover series II IIA III      **Land Rover 90, 110 and Defender Diesel Service and Repair Manual** Mark Coombs,Steve Rendle,2007 90 110 Defender Diesel including Pick up Hard Soft Top County Station Wagon Also covers most features of 130 Diesel Does NOT cover Land Rover Special Vehicles options conversions Diesel 2 1 4 litre 2286cc 2 5 litre 2495cc normally aspirated Turbo Diesel engines including TD5 engine      *Land Rover Freelander Petrol and Diesel Service and Repair Manual* Martynn Randall,R. M. Jex,2007 97 Sept 03 R to 53 Softback Hardback Station Wagon inc special limited editions Does NOT cover new range introduced September 2003 Petrol 1 8 litre 1796cc 4 cyl Does NOT cover 2 5 litre V6 petrol engine Turbo Diesel 2 0 litre 1951cc DOHC 1994cc SOHC      **Land Rover Discovery Diesel** Steve Rendle,Mark Coombs,1995      **Land Rover Freelander Service and Repair Manual** Martynn Randall,Robert Jex,2002      Tuning and Modifying the Rover V8 Engine Daniel R Lloyd,Nathan J Lloyd,2019-09-27 This is the ultimate book for any

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