

## BRAKES

(Disc Brake 310-3400 Only)

Refer to Figure 10.

### DISASSEMBLY

1. Remove the outer pin (128) and stuffed hex nut (129). Discard the outer pin.
2. Remove the weather (16), brake arm (70), compression spring (120) and brake actuating pin (121).
3. Remove the inner brake pin screws (122). Remove the brake pin (123).
4. Remove the rotor (127) and stator (72).

### INSPECTION

1. Inspect the brake components for excessive wear. Replace if necessary.

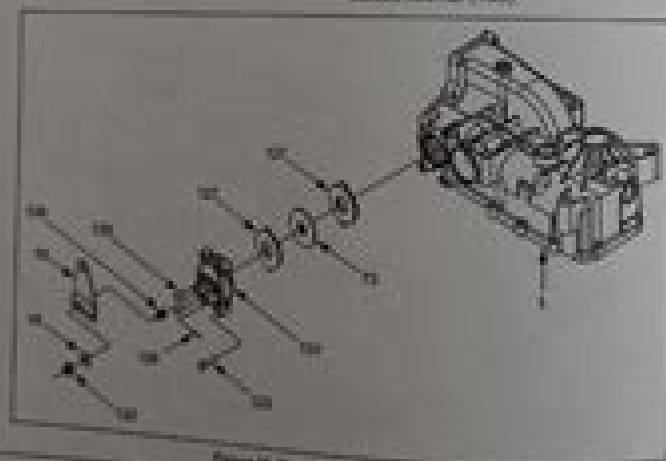


Figure 10. Disc Brake Assembly

### ASSEMBLY

1. Slide the stator (72) and rotor (127) onto the brake shaft (55, Figure 11). Pay close attention to the stack up of the stator and rotor.
2. Install the brake yoke (121) with the three brake pin screws (122) onto the main housing (71). Refer to Table 3 for the required torque.
3. Install the brake actuating pin (120) and compression spring (120) onto the brake yoke (121).
4. Install the brake arm (70), weather (16) and stuffed hex nut (129) onto the brake pin (121). Do not tighten the stuffed hex nut (129) at this time.
5. Insert a .002" (0.5 mm) feeler gauge between the brake rotor (72) and outer stator (127). Adjust the brake by tightening or loosening the stuffed hex nut (129).
6. Install a new outer pin (128) to secure the stuffed hex nut (129).

## BRAKE SHAFT & BEVEL GEAR

### INSPECTION

1. Inspect the brake shaft (55), ball bearing (26) and bevel gear (52) for wear or damage.

### ASSEMBLY

1. Insert the brake shaft (55) and ball bearing (26) into the main housing (71) allowing the brake shaft (55) to pass through the 19 tooth bevel gear (52).
2. Install the retaining ring (57).
3. Install the brake shaft lip seals (56) and retaining rings (126).
4. Install the brake. See pages 19-20.
5. Install the back cover. See page 18.

Refer to Figure 11.

### DISASSEMBLY

1. Remove the back cover. See page 18.
2. Remove the brake. See pages 19-20.
3. Remove the brake shaft lip seals (56) and retaining rings (126). Discard the lip seals (56).
4. Remove the retaining ring (57) from the outside of the ball bearing (26).
5. Remove the brake shaft (55) and ball bearing (26) from the 19 tooth bevel gear (52). It may be necessary to tap lightly on the brake shaft (55) to remove the bearing (26).
6. Remove the 19 tooth bevel gear (52).

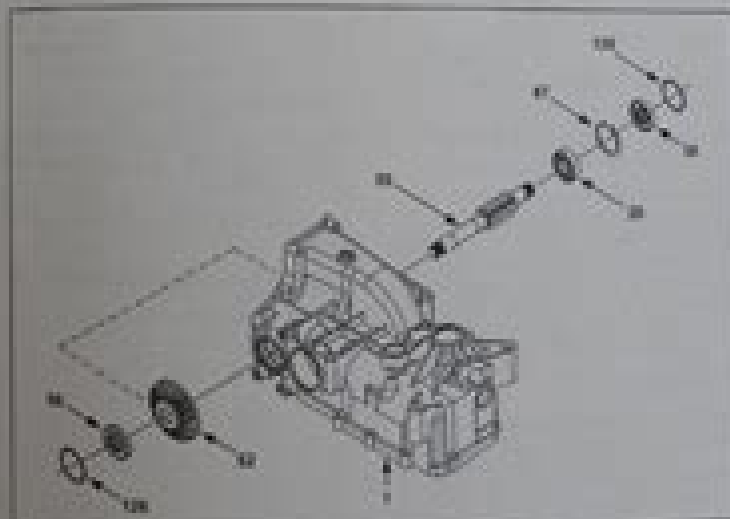


Figure 11. Brake Shaft & Bevel Gear Assembly

# K66eld Transaxle Service Manual

**Jacques Gordon, Chilton Book Company**



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## **Table of Contents K66eld Transaxle Service Manual**

1. Understanding the eBook K66eld Transaxle Service Manual
  - The Rise of Digital Reading K66eld Transaxle Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying K66eld Transaxle Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an K66eld Transaxle Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from K66eld Transaxle Service Manual
  - Personalized Recommendations
  - K66eld Transaxle Service Manual User Reviews and Ratings
  - K66eld Transaxle Service Manual and Bestseller Lists

5. Accessing K66eld Transaxle Service Manual Free and Paid eBooks
  - K66eld Transaxle Service Manual Public Domain eBooks
  - K66eld Transaxle Service Manual eBook Subscription Services
  - K66eld Transaxle Service Manual Budget-Friendly Options
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  - ePub, PDF, MOBI, and More
  - K66eld Transaxle Service Manual Compatibility with Devices
  - K66eld Transaxle Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of K66eld Transaxle Service Manual
  - Highlighting and Note-Taking K66eld Transaxle Service Manual
  - Interactive Elements K66eld Transaxle Service Manual
8. Staying Engaged with K66eld Transaxle Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers K66eld Transaxle Service Manual
9. Balancing eBooks and Physical Books K66eld Transaxle Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection K66eld Transaxle Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine K66eld Transaxle Service Manual
  - Setting Reading Goals K66eld Transaxle Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of K66eld Transaxle Service Manual
  - Fact-Checking eBook Content of K66eld Transaxle Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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