

Figure 81



Adjust the slack between rocker arms and valves using socket wrench (1), point wrench (3) and feeler gauge (2).

Correct slack is:

- suction valves 0.25 ± 0.05 mm
- exhaust valves 0.50 ± 0.05 mm.

NOTE In order carry out a quicker adjustment of the working slack between rocker arms and valves, proceed as following:

6 cylinder engine

Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	-	-	*	-	*	*
Exhaust	-	*	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 6 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4	5	6
Suction	*	*	-	*	-	-
Exhaust	*	-	*	-	*	-

4 cylinder engine

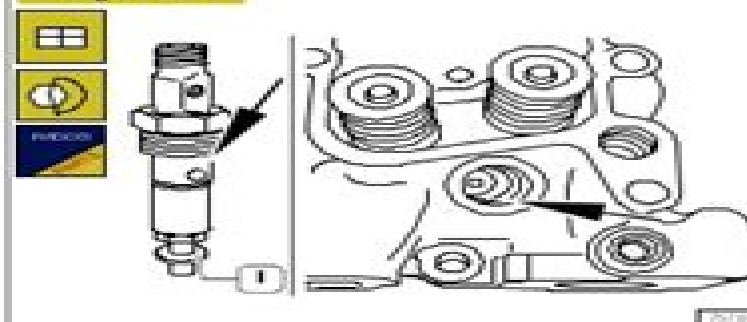
Rotate the engine drive shaft, balance the valves of cylinder 1 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	-	-	*	*
Exhaust	-	*	-	*

Rotate the engine drive shaft, balance the valves of cylinder 4 and adjust the valves identified by star symbol, as indicated in the following table:

Cylinder n.	1	2	3	4
Suction	*	*	-	-
Exhaust	*	-	*	-

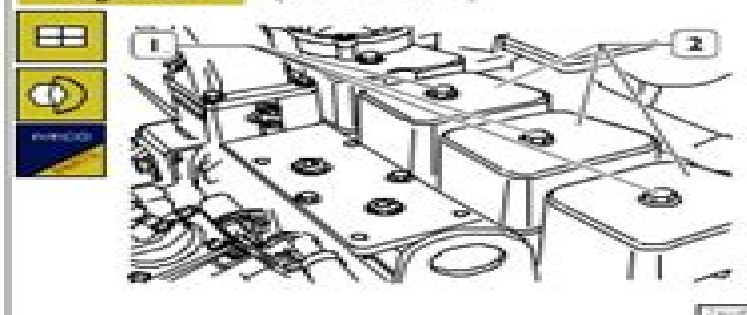
Figure 82



- ☐ Assemble injectors after having replaced the sealing gasket (1).

NOTE During assembly of injectors, verify that the injector sphere is correctly positioned on the head housing.

Figure 83 (Demonstration)



- ☐ Assemble cylinder covers (2) with the respective gaskets;
- ☐ Fit the seal rods and tighten the screws (1) fixing them to the prescribed couple.

NOTE Always replace the gaskets using new ones.
Check the threads of the fixing screws: there shall be no evidence of wear or dirt deposit.
Seal rods shall have no visible deformation. In such case provide for replacement with new rods.

Iveco 75e15 Workshop Manual

Liying Dong



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