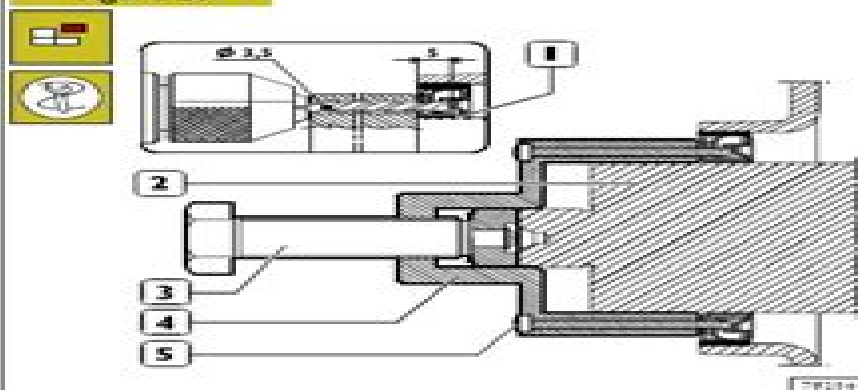


Figure 26

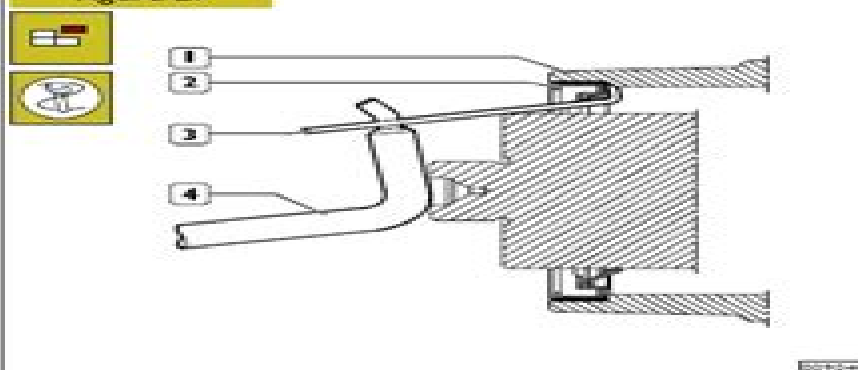


- Remove the engine drive shaft fixing ring from the front cover. Use the tool 99340055 (4) to operate on the front tang (2) of the engine drive shaft. Throughout the tool guide ports, drill the internal holding ring (1) using  $\varnothing$  3.5 mm drill for a 5mm depth. Fix the tool to the ring tightening the 6 screws specially provided. Proceed withdrawing the ring (1) tightening the screw (3).

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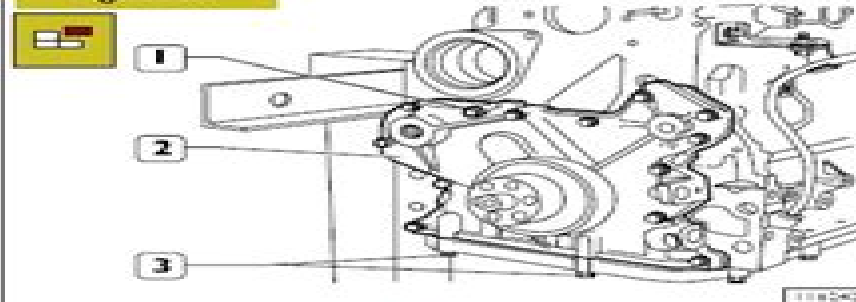
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Figure 27



- Using the specially provided tie rod (3) for the tool 99363204 and the lever (4), withdraw the external holding ring (2) from the front cover (1).

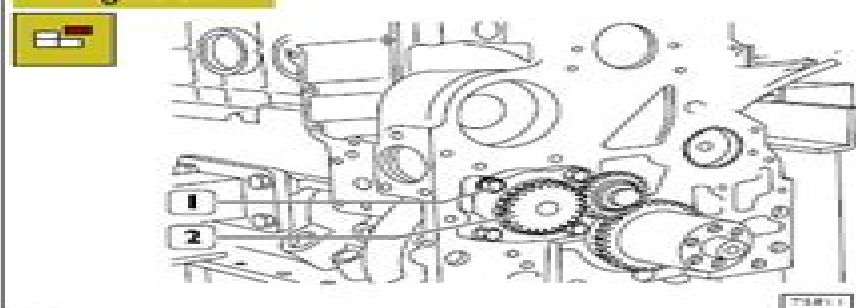
Figure 28



- Loosen the screws (1 and 3) and remove the front cover (2).

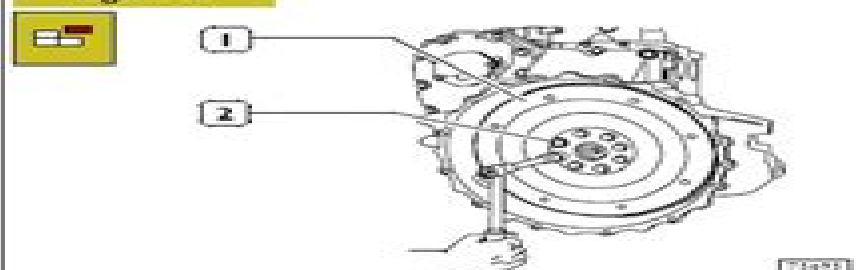
**NOTE** Take note of the screw (1 and 3) assembly position, since the screws have different length.

Figure 29



- Loosen the screws (1) and remove oil pump (2).

Figure 30



- Screw out the opposite screws (2) from the ports where the withdrawal pins shall be introduced (see picture following).
- Loosen remaining flywheel fixing screws (1) to the engine drive shaft.
- Remove the flywheel block tool (2).

# Iveco Engine Service Manual F4ge

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