

Height Gage

A standard measuring tool of industry

Digimatic Height Gage SERIES 192 — Multi-function Type with SPC Data Output

- Double-column structure ensures high measuring accuracy.
- Ergonomic base fits comfortably in the hand.
- A bidirectional touch-trigger probe is available as an optional accessory for 192-663-10, 192-664-10, 192-665-10, 192-670-10, 192-671-10, 192-672-10 and 192-673-10.
- Better readability is provided thanks to display of measurement result with a large character height (11 mm) and high-contrast LCD.
- Inclined handle improves slider ergonomics.

- Allows integration into statistical process control and measurement systems. Refer to page A-3.
- Battery: SR44 (1 pc), 938882. For initial operational checks (standard accessory)
- Battery life is 3,500 hours in continuous use.
- Carbide-tipped long scribe (905200 with overall length of 150 mm) is provided as a standard accessory for 192-663-10, 192-664-10 and 192-665-10.
- For precision Black Granite Surface Plates, refer to page E-49.

MeasurLink™ ENABLED

Data Management Software by Mitutoyo



192-663-10



192-673-10

SPECIFICATIONS

Order No.	Range	Resolution	Accuracy*	Repeatability	Max. response speed	Height	Mass
192-663-10	0 - 300 mm	0.01 mm (0.005 mm)	±0.02 mm	0.01 mm	500 mm/s	510 mm	5.7 kg
192-664-10	0 - 300 mm		±0.04 mm			802 mm	8.3 kg
192-665-10	0 - 1000 mm		±0.06 mm			1228 mm	15.7 kg
192-673-10	0 - 300 mm		±0.02 mm			475 mm	4.7 kg
192-674-10	0 - 600 mm		±0.05 mm			802 mm	8.3 kg
192-675-10	0 - 1000 mm		±0.07 mm			1228 mm	15.7 kg

* Excluding quantizing error of ±1 count

Order No.	Range	Resolution	Accuracy*	Repeatability	Max. response speed	Height	Mass
192-676-10	0 - 12 in.	0.0005 in./0.01 mm (0.0002 in./0.005 mm)	±0.001 in.	0.01 mm	500 mm/s	510 mm	5.7 kg
192-677-10	0 - 18 in.		±0.0015 in.			649 mm	7.5 kg
192-672-10	0 - 24 in.		±0.0015 in.			802 mm	8.3 kg
192-673-10	0 - 40 in.		±0.0025 in.			1228 mm	15.7 kg
192-676-10	0 - 12 in.		±0.001 in.			475 mm	4.7 kg
192-677-10	0 - 18 in.		±0.002 in.			649 mm	7.5 kg
192-672-10	0 - 24 in.		±0.002 in.			802 mm	8.3 kg
192-673-10	0 - 40 in.		±0.003 in.			1228 mm	15.7 kg

* Excluding quantizing error of ±1 count

Mitutoyo

D-45

MeasurLink™ ENABLED

Products equipped with the measurement data output MeasurLink are connected to the measurement data control system MeasurLink (refer to page A-5 for details).

Functions

Origin-setting (ABS measurement mode):

Any arbitrary value can be stored as the origin point.

Zero-setting (INC measurement mode):

Displayed value can be set to zero at any arbitrary position of the slider.

Origin restoration:

Previously set origin is restored when switching back to ABS mode.

Presetting (ABS/INC measurement mode):

Displayed value can be set to any arbitrary value, including negative values.

Measuring direction:

Measuring direction can be switched at the press of a button.

Data hold:

Display value can be held. Reverts to ABS- or INC mode when cancelled.

Alarm: Error message is displayed when overflow or compressed of displayed value arises and measurement is stopped.

Data output:

Allows integration into statistical process control and measurement systems. (Refer to page A-3.)

Fine and coarse height adjustment through knob and wheel combination.

Slider height adjustment wheel allows fine and coarse height adjustment.



Coarse adjustment



Fine adjustment

Push the small fine-adjustment knob in to disengage gearing and then turn the large wheel.

Pull the fine-adjustment knob out to engage gearing and then turn this knob, which then slowly turns the wheel.

Low-voltage alert:

When battery voltage becomes low, a warning appears in the display.

Probe-tip diameter compensation:

An adjustment is applied to the raw measurement data to compensate for the effect of the size of the spherical contact point used by the bidirectional touch-trigger probe.

Presetting (2 positions)

With two preset functions, two reference heights can be used relative to a surface plate.

- Example of preset 1: To measure a height of 75 mm, with a reference plane height of 10 mm
- Example of preset 2: To measure a height of 120 mm, with a reference plane height of 10 mm



- Preset probe-tip diameter compensation mode button
- Button used when presetting measuring direction and compensating probe tip diameter

* Probe-tip diameter compensation mode is a function provided for 192-663-10/192-664-10/192-665-10/192-670-10/192-671-10/192-672-10/192-673-10.

Mitutoyo S544 Manual

Léo Pomar

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Mitutoyo S544 Manual:

The Top Books of the Year Mitutoyo S544 Manual The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the engaging narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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