Spectrum® 875/875 Auto-Line Air Plasma Cutting and Gouging

and Gouging



Quick Specs

Industrial Applications

Construction Maintenance/regain Fabrication

Process.

Air plasma cutting and gouging

Rated Input

875: 208 or 230 V. 1-stase

875 Auto-Line: 208 - 575 V. 1- or 3-phase

Rated Output at 104°F (40°C)

875/875 Auto-Line: 1-pluse: 60 A at 140 VDC. 208 V: 40% duty cycle, 230 V: 40% duty cycle 875 Auto-Line: 3-phase: 60 A at 140 VDC.

208 V: 40% duty cycle 230-380 V: 50% duty cycle 380-575 V: 60% duty cycle

See page 2 for 100% duty cycle ratings

Cutting Capability

Rated: 7/8 in. (222 mm) Sever: 1-1/4 in. (32 mm)

System Not Weight

875; with 20 ft, touch: 49 lb. (22.2 lq) with 50 ft. torot: 58 lb. (26.3 kg)

875 Auto-Line with hand-held torch: with 20 ft. torch; 54 lb. (24.5 la)

with 50 ft, torch: 63 lb. (28.6 kg)

875 Auto-I ine with machine to shwith 25 ft. torch: 56 lb. (25.4 kg)

with 50 ft. toroh: 63 lb. (28.6 kg)

Required Input Pressure / Flow

6.75 clim (191 L/min.) at 90 psi minimum (621 MPM) 120 osi maximum (828 kPs)

875 Auto-Line" unit automatically connects to any primary input voltage from 208-575 volts. single or three-phase, 50 or 60 Hz.

LVC" line voltage compensation provides peak. performance power under variable conditions. (power fluctuations up to ± 15 percent) for steady cuts and cleaner ending cuts.

Consumables storage compartment provides convenient access to consumables and parts.

Heavy-duly work damp with flexible cable and quick connect.

Wind Tunnel Technology" prevents abrasive dust and particles from damaging internal components.

Fan-On-Demand "cooling system operates only when needed, in dirty or dusty environments. this feature reduces the amount of airbome dus\$dirt pulled through the unit.



- X750 hand-held torch with 20 ft, (6 m) or 50 ft. (15.2 m) cable OR XT60M long bodymachinetorch with 25 ft. (7.6 m) or 50 ft. (15.2 mi cable -- torches include a complete set of 60 A comumables.
- Heavy-duty work clamp and flexible. cable with quick connect.
- 10 ft. (3 m) power cord
- Fydra consumables.
- Machine torch packages include: corresponding automation kit.

Auto-Refine" Inchnology provides ultimate customer convenience by automatically controlling the pligt arc when cutting expanded metal or multiple pieces of metal. The pilot arc will switch in and out as test as needed when cutting expanded metal and provides maximum power for cutting thicker the first of the f



Miller Spectrum 875 Manual

Kathleen Meehan Arias

Miller Spectrum 875 Manual:

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