

- b. Valve or valve seat in valve stem.
- c. Pump wear items.
10. Broken vanes/gauges in pump body.
11. Pump wearout caused by:
  - a. Failure to prime.
  - b. Excess adjustment.
  - c. Dirty oil.
  - d. Running cold pump with hot oil or vice versa.

#### Pump Working Noise

1. An air leak in the system on the inside side of the pump will produce a rattling noise.
2. A restriction in the system on the inside side of the pump will produce a squealing noise.
3. Other causes of noise in the pump are as follows:
  - a. Partially clogged, inside line, inside filter or restricted inside pipe.

- b. Small air leak in pump inside piping system.
- c. Air leak at pump shaft packing.
- d. Loose pump case—inside pump room.
- e. Relief valve chattering.
- f. Pump load too heavy, or a faulty load gauge.
- g. Coupling misalignment.
- h. Restriction pulled into inside case tag or paper?
  1. Air bubbles in inside oil.
  2. Tank air vent plugged.
  3. Pump running too fast.
  4. Oil too heavy.
  5. Poor quality oil causing air bubbles.

#### External Leakage Around Pump

1. Shale and waste.
2. Loose pipe connection.
3. Damaged gasket or "O" ring seal.

### Service Job No. 3

#### REMOVING THE HYDRAULIC LIFT COVER ASSEMBLY

The hydraulic lift cover assembly and the housing in which the valves are located are removed from the system as a single unit.

It is necessary to maintain the lift cover assembly in order to make adjustments necessary for proper operation of the hydraulic system, to service the unit, and, if necessary, to do work inside the master control housing.

#### REMOVAL PROCEDURE

1. Remove the master unit and disconnect the hydraulic lift tube from the lift cover and free the main control spring plate from the 1/4 inch valve in the face of the master.
2. Push the hydraulic lift cover down to their lower position to bring as much oil as possible out of the main cylinder and the valves.
3. Remove the cover unit from the right-hand side of the master housing, and the threaded master housing in which the cover is attached (Figure 1).

**NOTE:** This unit must be removed and the stuffing packed off before the lift cover is removed to avoid damaging the back pressure valve seal. This is important.



Fig. 1

4. Remove the four (4) cap screws which secure the hydraulic lift cover to the master control housing.
5. Free the lift cover from the master housing and lift it off the master.

**NOTE:** The back pressure valve and the master valve attached to it will remain in the master control housing. The rubber seal against which the face of the valve seats will remain in the main cylinder and valve housing.

6. Place the lift cover assembly in a vice. (Fig. 2) Be sure the vice is fixed with soft wood jaw faces.



Fig. 2

### Service Job No. 4

#### REMOVAL OF THE MANIFOLD PLATE AND VALVES FROM THE HYDRAULIC LIFT COVER

Caution should be exercised in the removal and disassembly of these parts so as to avoid damaging the highly finished surfaces. It is recommended that all parts be wiped off as they are removed and placed on a clean cloth to prevent the parts and keep them in order.

#### REMOVAL PROCEDURE

##### Removing the Manifold Plate

1. Remove the three (3) cap screws which hold the plate in place. (Figure 3) Note that these cap screws have flat heads.
2. Remove the manifold plate.
3. Remove the steel shim from the manifold surface of the lift cover. Place the two large and two small "O" ring rubber seals.

##### Removing the Valve and Ram Cylinder Housing

**NOTE:** There are several other factors in the sealing which secure the valves and the ram cylinder. These factors were in place when needed in manufacturing. Generally, they need not be removed.



Fig. 3

1. Disconnect the control valve linkage from the control arm. (Figure 4)
2. Remove the manifold plate.
3. Remove the two (2) cap screws located in the left-hand edge of the lift cover. Because of the design of the housing, caution should be exercised at this point to avoid damaging it.
4. Remove the gaskets which form the seal between the lift cover and the housing.
5. Wipe the manifold clean and flat from oil.

#### REMOVING THE VALVES FROM THE HOUSING

##### Removing the Check Valve

1. Remove the valve and check valve assembly by turning the 1/2 inch nut out. (Figure 5)
  2. Remove the check valve unit from the pump end of the housing. (Figure 6) Be sure removing the balls and different plates from the pump end of the housing and driving the valve out are forward.
- NOTE:** When the balls and seal plate are removed from the pump end of the housing, the control valve spring will come out. (Figure 6)

##### Removing the Control Valve

1. Disconnect the control valve linkage from the control arm. (Figure 7)
2. Remove the plate from both ends of the valve housing and pull the control valve and the spring out. Note that this valve is in a full-length housing.
3. Wipe the valve and spring free from oil.

##### Removing the Spring Valve

1. Remove the plate from each end of the valve housing.
2. Remove the valve and the plug from the front end of the valve chamber. (Figure 8) Be pushing forward with a push drill point.
3. Wipe the valve and the plug free from oil.



Fig. 4

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**M Planty**



## **Naa Repair Manual:**

*Ford NAA Technical Service Repair Shop Manual* ,1959-01-15      **P-51B Mustang** James William "Bill" Marshall,Lowell F. Ford,2020-07-09 The story of the P 51B Mustang aircraft from its development prior to the American entry into the war through to D Day in June 1944 During World War II the United States Army Air Corps was led by a cadre of officers who believed implicitly that military aviation particularly fast heavy bombers at high altitude would be able to destroy strategic enemy targets during daylight with minimal losses However by 1942 the Flying Fortress was proving vulnerable to Luftwaffe fighters This title charts the United States Army Air Force s struggle to develop a Long Range Escort which would enable them to achieve the Combined Bomber Objectives and gain mastery of the skies over the Third Reich The commitment of the USAAF to the Mediterranean and European theatres saw an increasingly desperate need to find a fighter escort which reached crisis point in 1943 as losses suffered in the Tidal Wave offensive and Schweinfurt Regensburg Munster raids emphasised the mounting strength of the Luftwaffe The USAAF leaders increasingly accepted the probability of bomber losses and the deployment of the P 51B Mustang solved the problem of Germany s layered defence strategy as Luftwaffe fighters had been avoiding the P 47 Thunderbolt and P 38 Lightning escort fighters by concentrating their attacks beyond the range of the Thunderbolt and Lightning The P 51B duly emerged as the The Bastard Stepchild that the USAAF Material Division did not want becoming the key Long Range Escort fighter alongside the P 38 and P 47 that defeated the Luftwaffe prior to D Day As well as the P 51B s history this title explores the technical improvements made to each of these fighters as well as the operational leadership and technical development of the Luftwaffe they fought against      **The Unique Manual**

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